

[illegible]

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
-	MFG. RELEASE	10/12/95	WH
A	CHANGES TO IMPROVE FUNCTIONALITY	3/7/96	WH
B	DWG AND P/L REVISED AND UPDATED TO REFLECT BELT MODIFICATIONS	8/15/96	WH
B1	CHANGED DESIGN SPOTTER FIT	4/5/98	

- RELEASED  
# 06-01-20

ECO  
5007  
5161  
6262

MATERIAL:	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES ARE	DRAWN BY:	DATE:	<b>PREMIER AVIATION, INC.</b> 2621 Aviation Parkway, Grand Prairie, Texas 75052
		01/21/95 01/21/95	TITLE	
FINISH:	DIGITALS ANGLES	CHECKED BY:	DATE:	<b>BLADE FOLD KIT</b>
	.XX ±.03 .XX ±.010	RICK REYNOLDS 01/21/95	01/21/95	
	USED ON:	APPROVED BY:	DATE:	
	NEXT: RIGHER ASSEMBLY	WALT HAMAKER	01/21/95	
	B67412 B67412CP	RELEASED BY:	DATE:	
		METHOD DRAWN BY:		
		PROFINGER		
		SOURCE:	BT	
			SHEET	1 OF 45

**ORIGINAL**

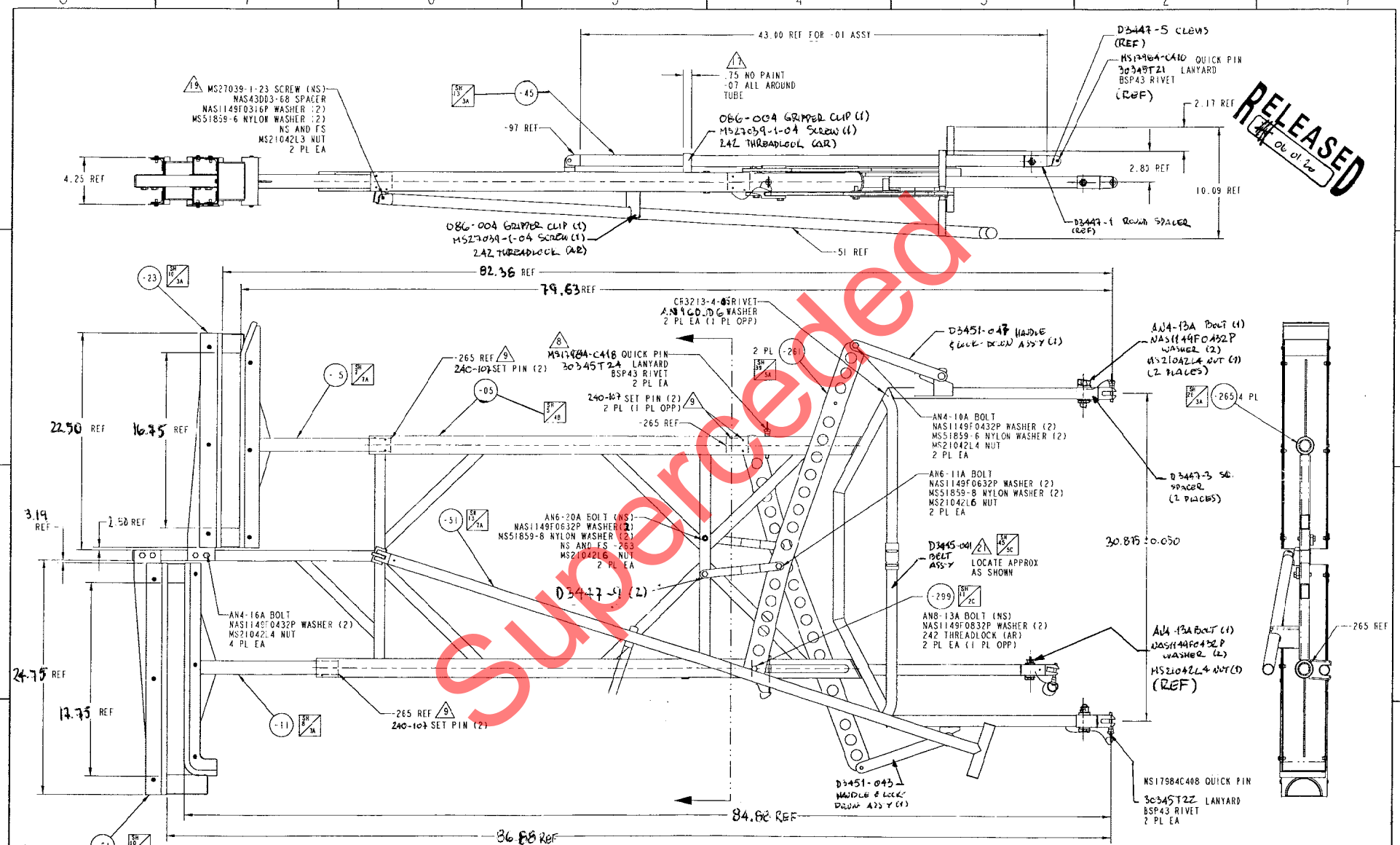
RELEASED  
06-01-20

① -01 FORWARD BLADE FOLD ASSEMBLY

SCALE 0.250

PREMIER AVIATION, INC.  
2621 Aviation Parkway, Grand Prairie, Texas 75052  
SIZE CODE (REV) NO. DWG NO. REV.  
D105UV8 B67-43001 B1  
SCALE: IN: 1/8"=1'-0" SHEET 2 OF 45

ORIGINAL



RELEASED  
06-01-70

Supercircled

① -03 AFT BLADE FOLD ASSEMBLY  
SCALE 0.250

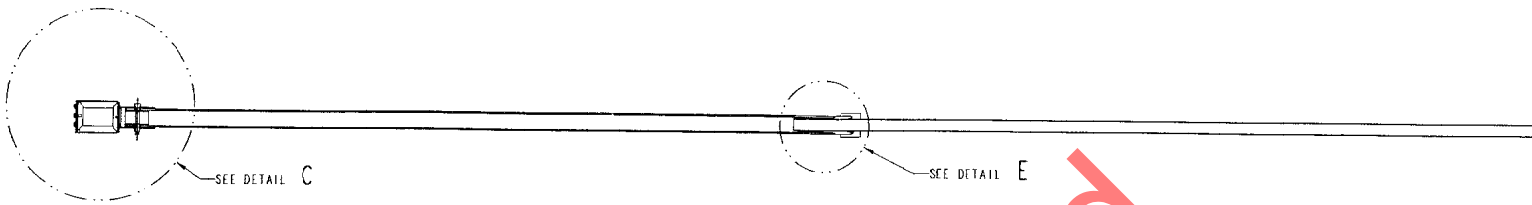
D3441-1 VEHICLE  
LOOP BEUT (1)  
AN4C-DB WASH (1)  
3034572A LANYARD  
BSP43 RIVET  
3 PL EA (2 PL OPP)  
D3451-4 US  
DUCT (1)

PREMIER AVIATION, INC.	
3621 Aviation Parkway, Grand Prairie, Texas 75052	
SIZE	CODE (PRINT NO.)
D105UV8	B67-43001
SCALE	INT
SHEET 3 OF 15	

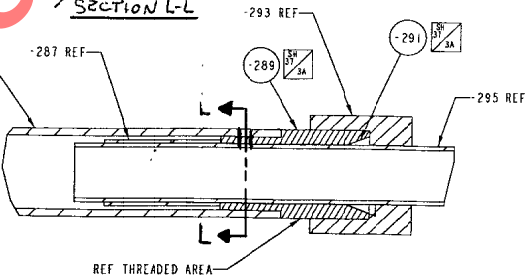
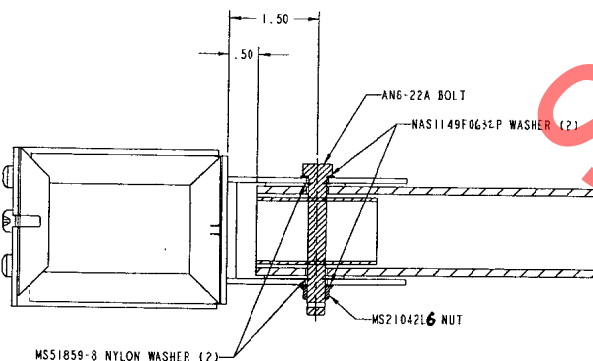
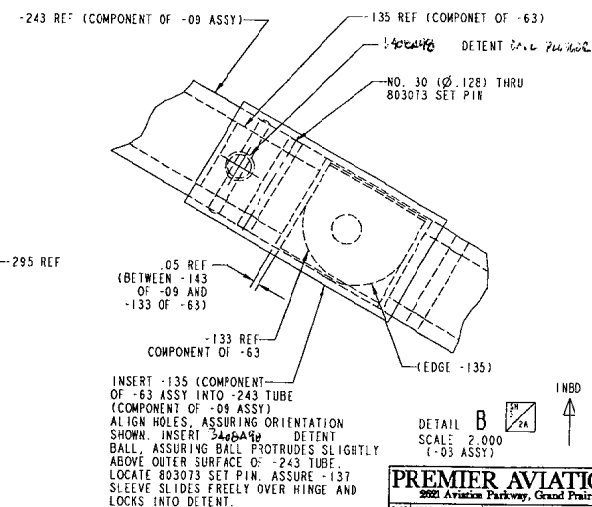
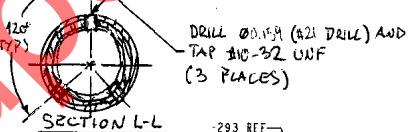
ORIGINAL

RELEASED  
# 06 01 22

Superceded



**-27 BLADE POSITIONER**  
FULLY EXTENDED THIS VIEW  
SCALE 0.200



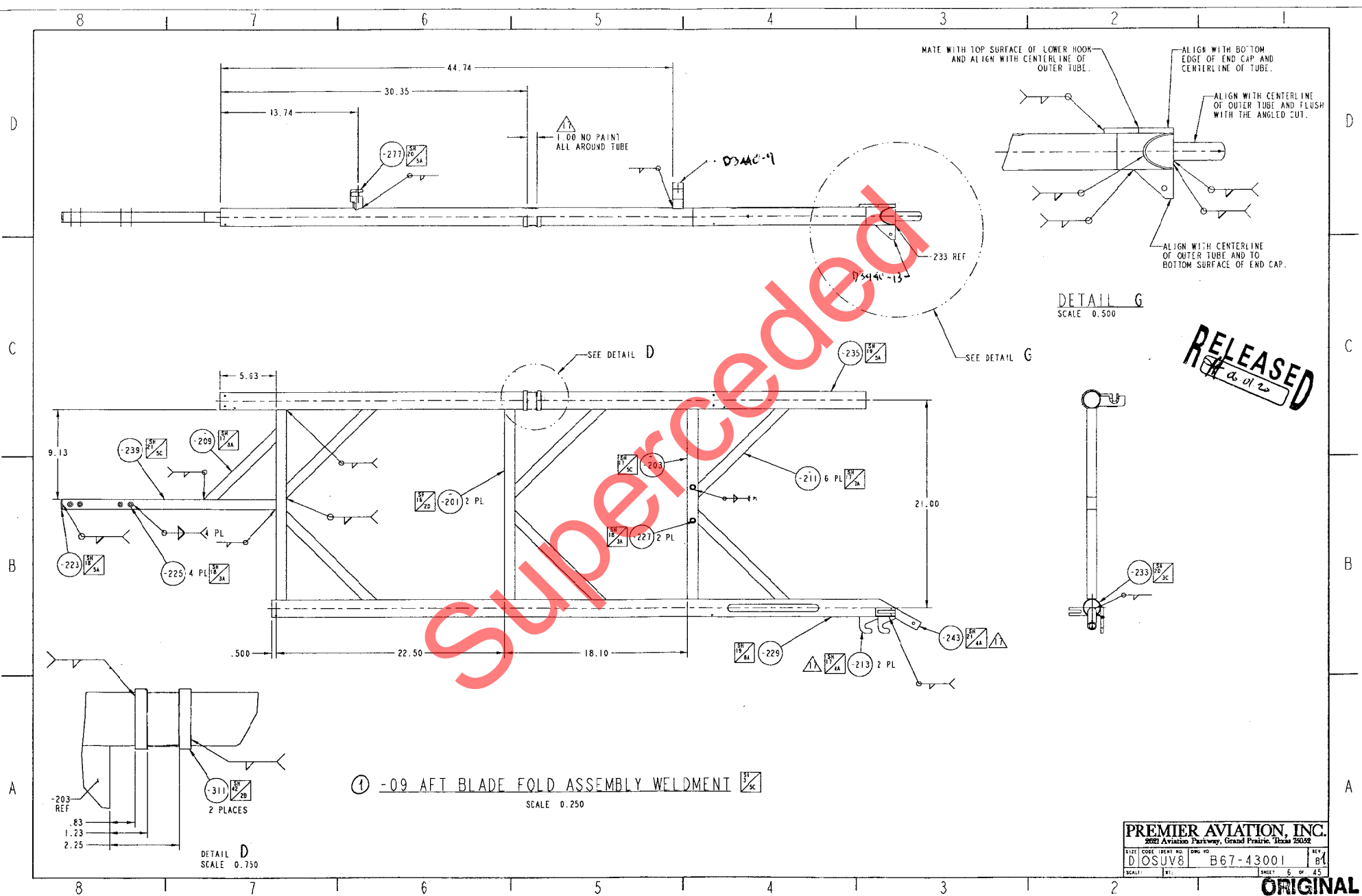
PREMIER AVIATION, INC.			
2601 Aviation Parkway, Grand Prairie, Texas 75052			
SIZE	CODE	JOINT NO.	DWG NO.
D105UV8		B67-43001	
SCALE	BY	SHEET	4 OF 45

ORIGINAL

1.8 NO PAINT THIS  
AREA ALL AROUND -315  
3 PLACES

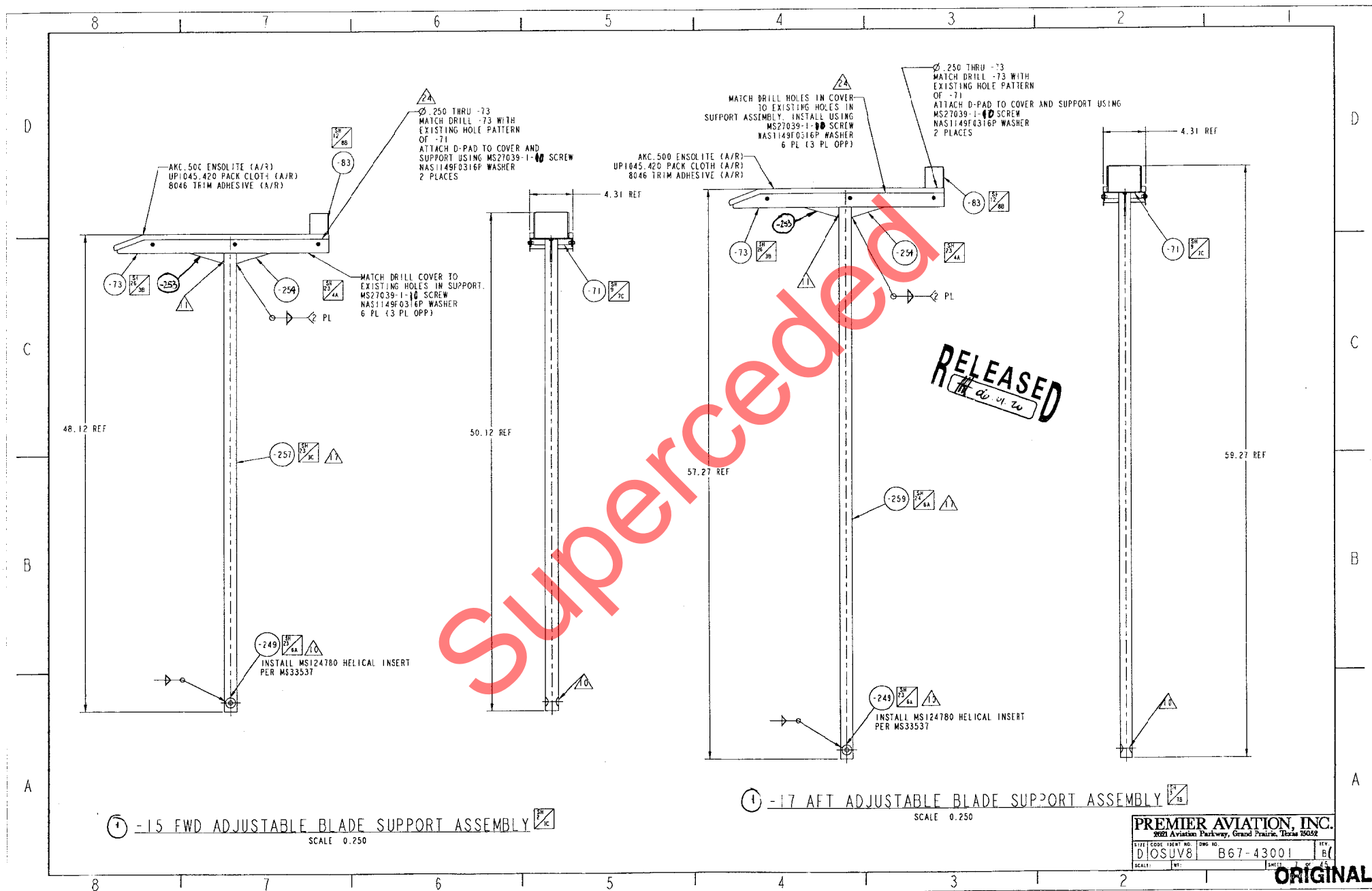


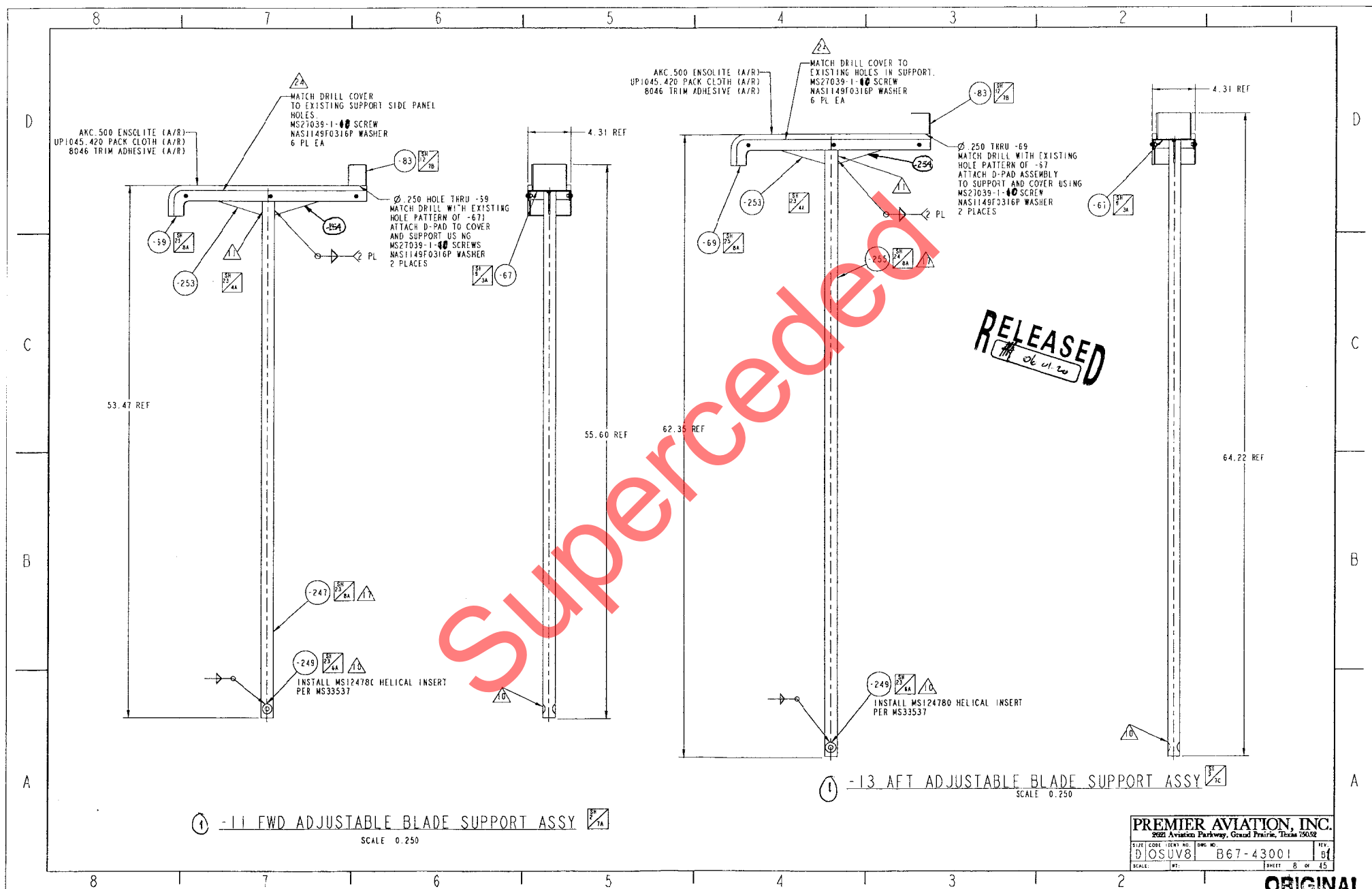
Supercircled



PREMIER AVIATION, INC.			
2021 Aviation Parkway, Grand Prairie, Texas 75052			
SIZE	CODE	PRINT NO.	QRC NO.
D	OSUV8	B67-43001	B1
SCALE	1:1	SHEET	6 OF 45

ORIGINAL

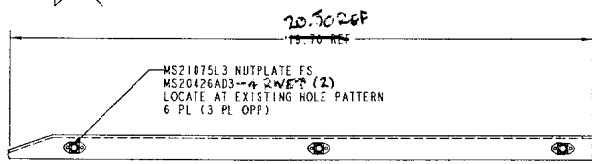
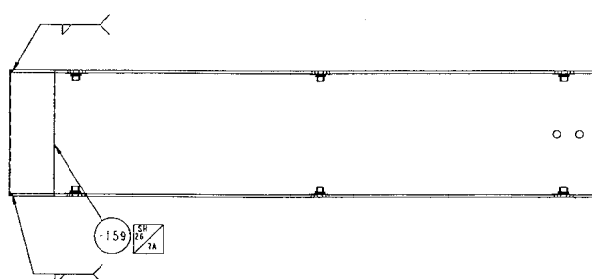




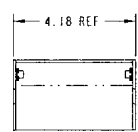
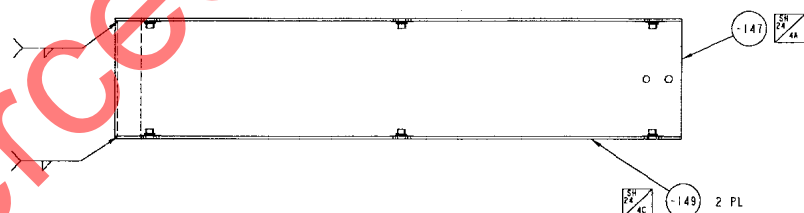
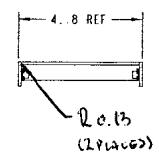


RELEASED  
# 01.01.00

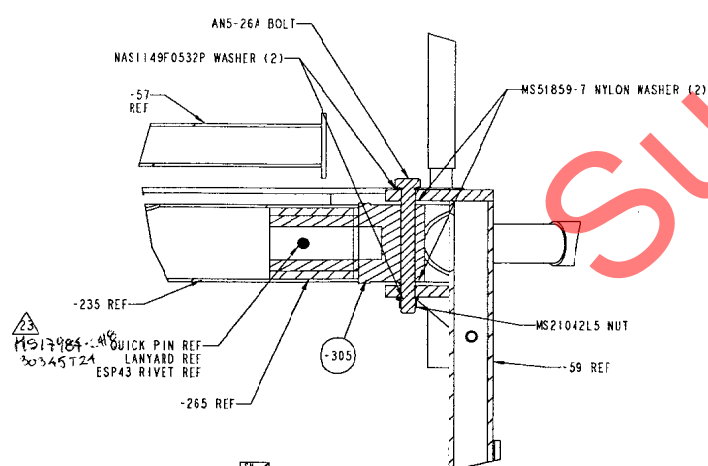
Superceded



② -71 20 DEGREE BLADE SUPPORT ASSEMBLY  
SCALE 0.500



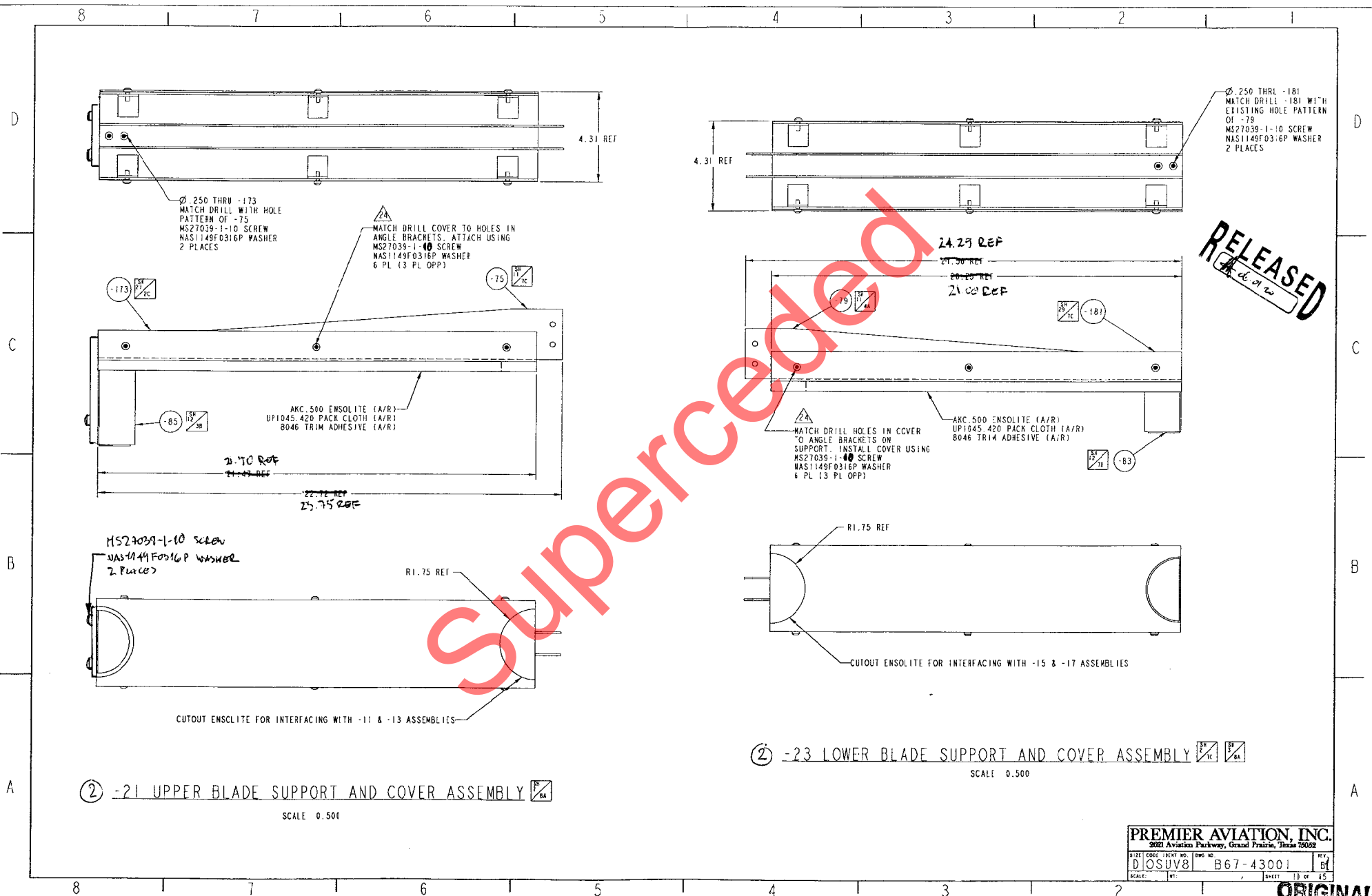
② -67 90 DEGREE BLADE SUPPORT ASSEMBLY  
SCALE 0.500



DETAIL A  
SCALE 0.750  
(-03 ASSY)

PREMIER AVIATION, INC.			
2001 Aviation Parkway, Grand Prairie, Texas 75052			
SIZE	CODE	IDENT NO.	QWG NO.
D	OSUV8	B67-43001	B7
SCALE:	WT:	SHEET	9 OF 45

ORIGINAL



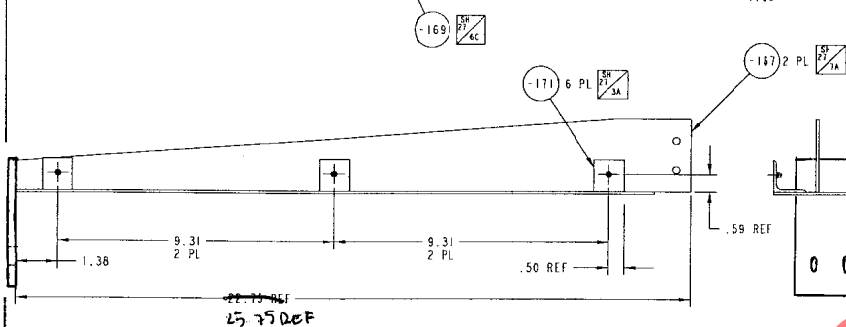
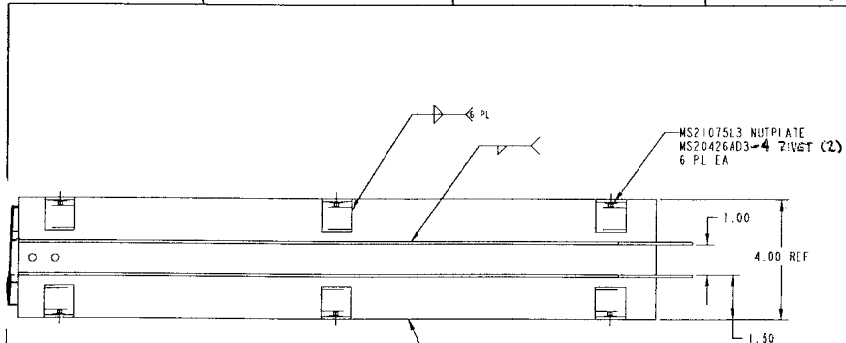
RELEASED  
4-11-72

PREMIER AVIATION, INC			
2621 Aviation Parkway, Grand Prairie, Texas 75052			
SIZE	CODE IDENT NO.	DWG NO.	REV
D	OSUV8	B67-43001	B
SCALE:	WT:	SHEET	10 OF 14

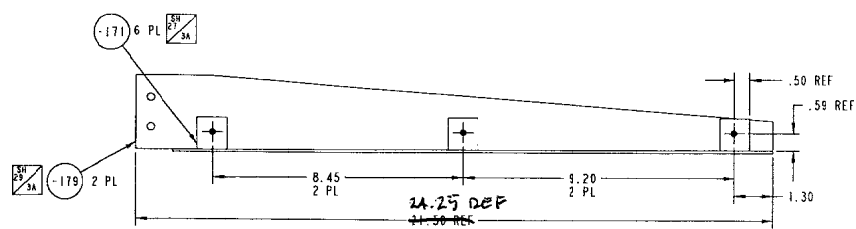
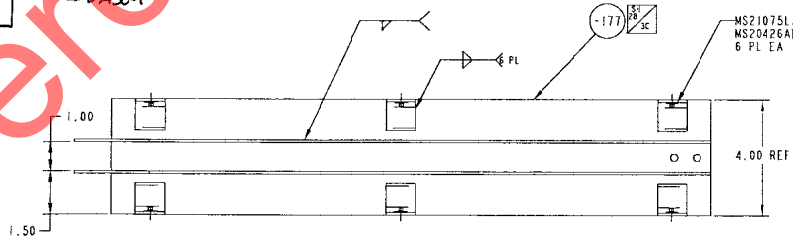
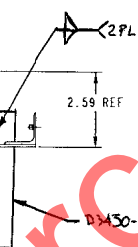
**ORIGINAL**

RELEASED  
11-06-01-20

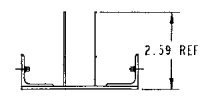
Superseded



② -75 UPPER BLADE SUPPORT ASSEMBLY  
SCALE 0.500



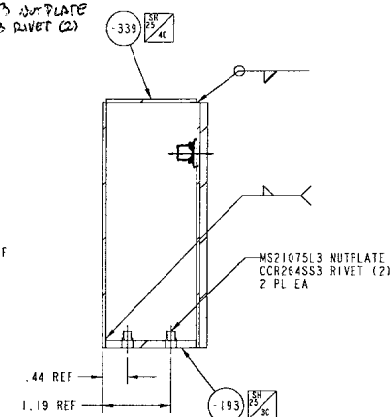
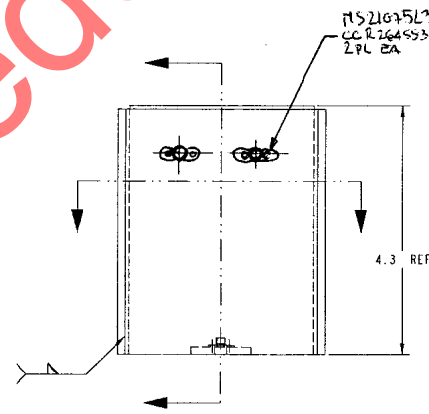
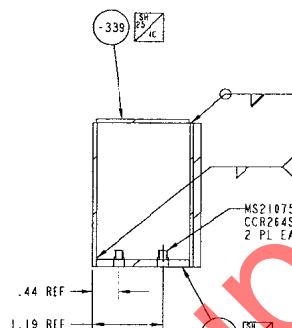
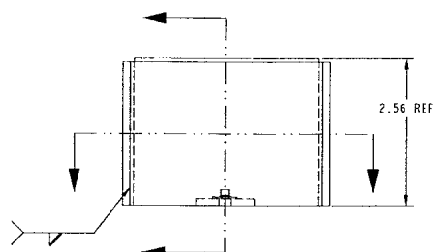
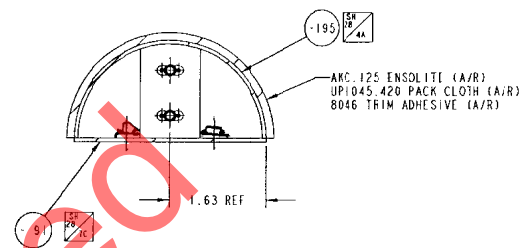
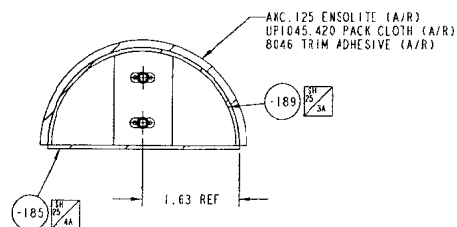
② -79 LOWER BLADE SUPPORT ASSEMBLY  
SCALE 0.500



PREMIER AVIATION, INC.			
9621 Aviation Parkway, Grand Prairie, Texas 75052			
SIZE	CODE	IDENT NO.	DWG NO.
D	OSUV8	B67-43001	REV
SCALE	1/8"	SHEET	1 OF 15

ORIGINAL

RELEASED  
74 d 91 20



⑥ -83 SHORT D-PAD ASSEMBLY  
SCALE 1.000

② -85 LONG D-PAD ASSEMBLY  
SCALE 1.000

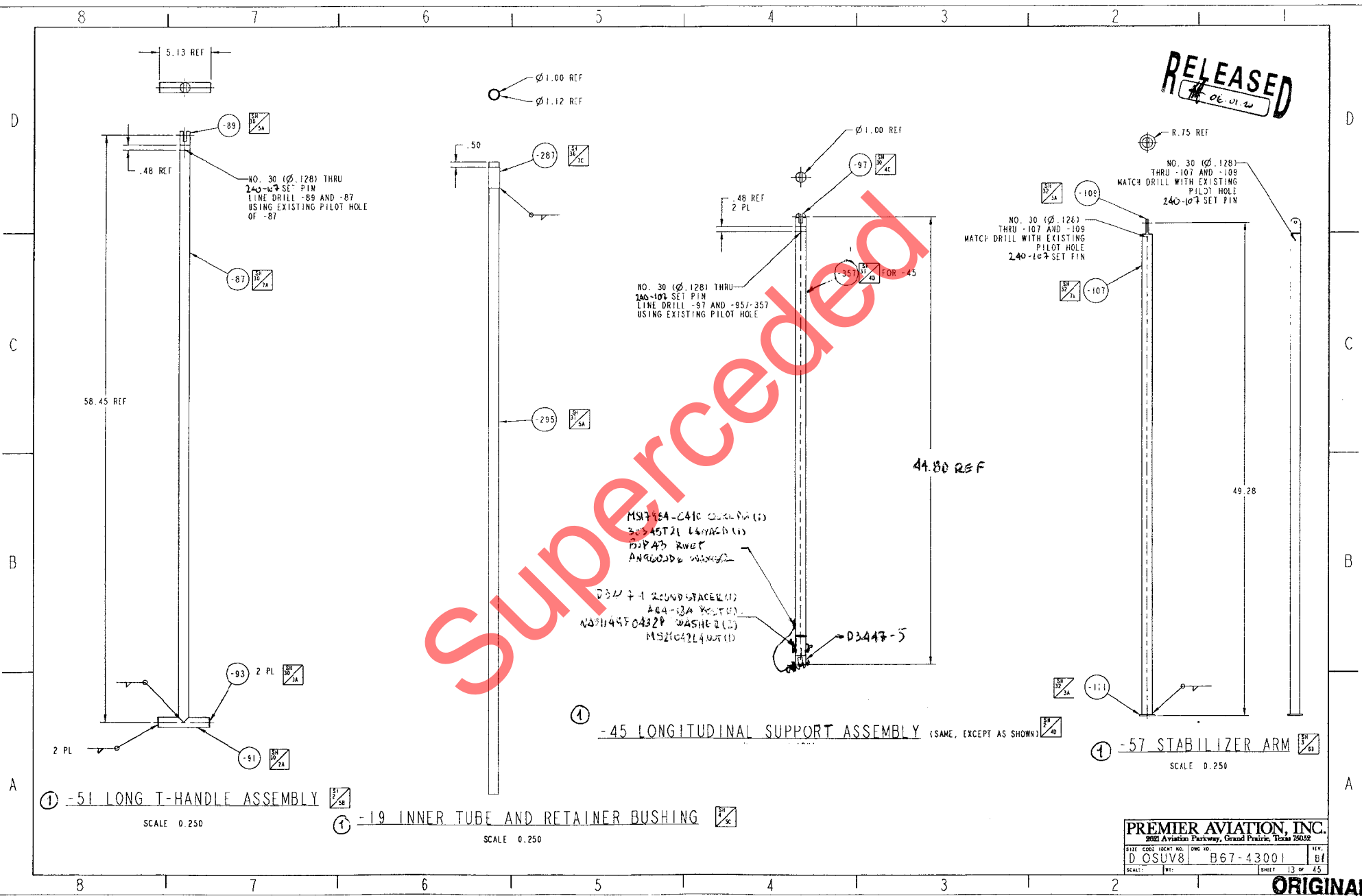
PREMIER AVIATION, INC.  
3021 Aviation Parkway, Grand Prairie, Texas 75052

SIZE	CODE	UNIT NO.	DWG NO.	REV.
D	OSUV8		B67-43001	01
SCALE	WT.	SHEET		17 of 45

ORIGINAL

RELEASED  
#06-01-20

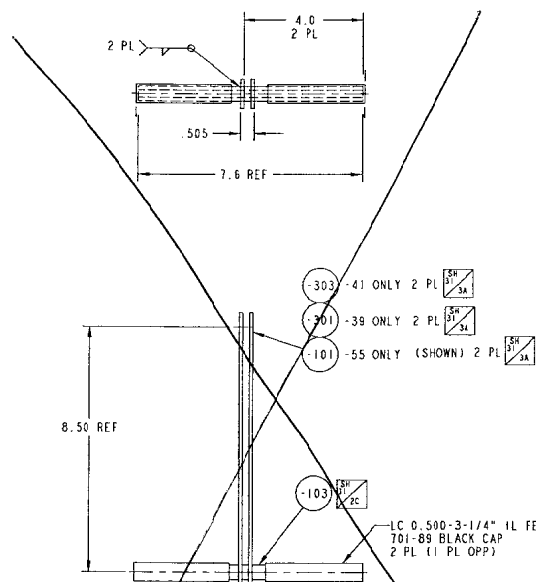
Superceded



PREMIER AVIATION, INC.  
2021 Aviation Parkway, Grand Prairie, Texas 75052  
SIZE CODE IDENT NO. DWG NO. REV.  
D OSUV8 B67-43001 B1  
SCALE: WT: SHEET 13 OF 45

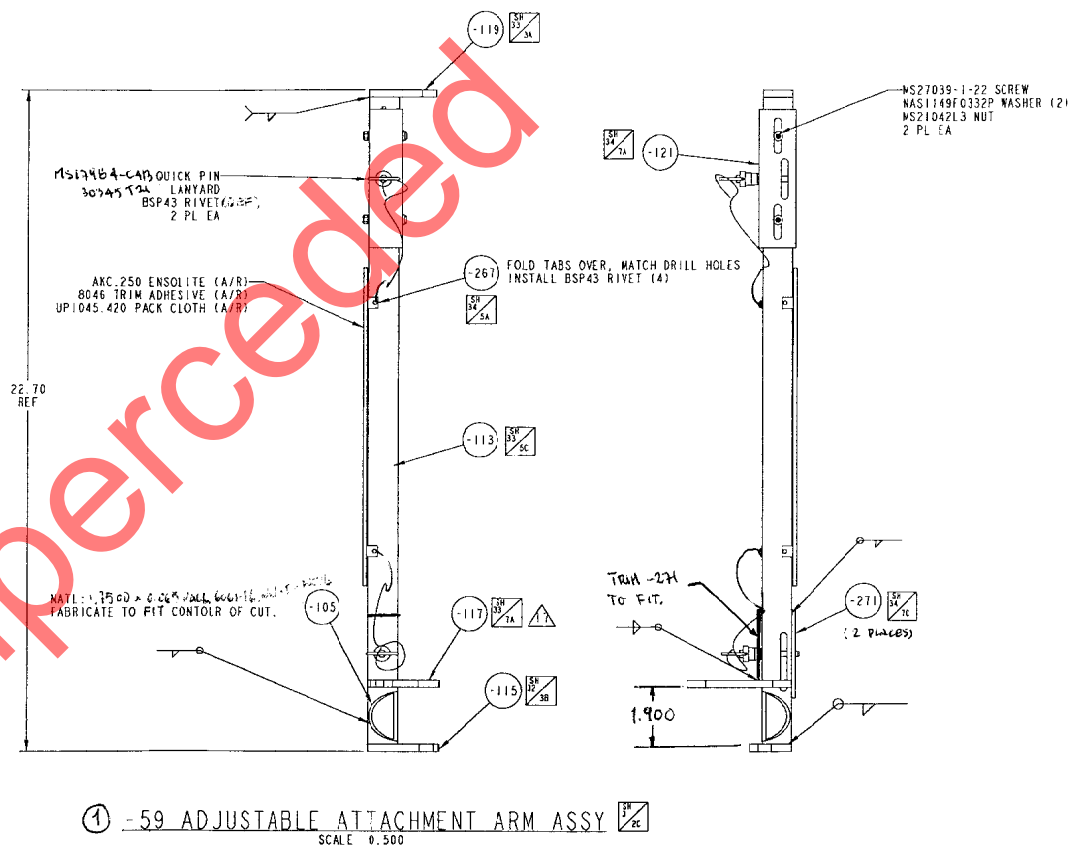
ORIGINAL

RELEASED  
# 9-41-2



- ① -39 HANDLE AND LOCK-DOWN ASSEMBLY (SAME, EXCEPT AS SHOWN)
- ① -41 HANDLE AND LOCK-DOWN ASSEMBLY (SAME, EXCEPT AS SHOWN)
- ② -55 HANDLE AND LOCK-DOWN ASSEMBLY (SHOWN)
- SCALE 0.500

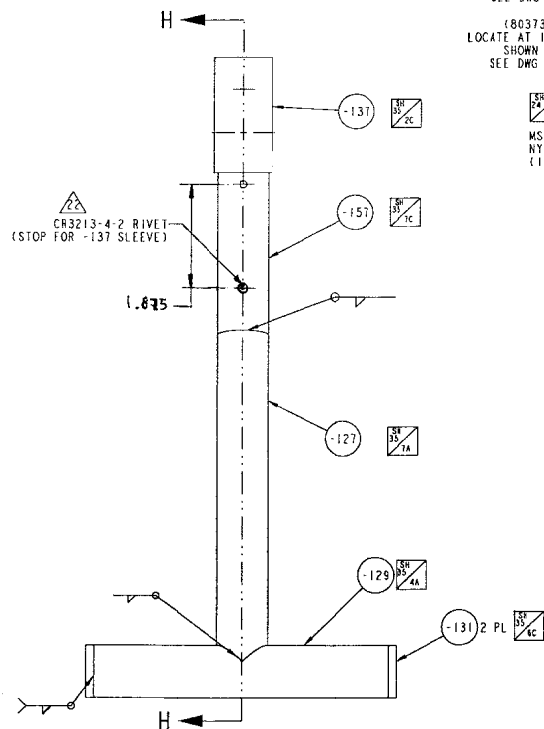
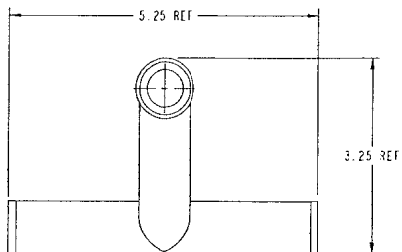
SUPERSEDED BY **SUPERCEDED BY**  
**D5451-041/-043/-045/-047**



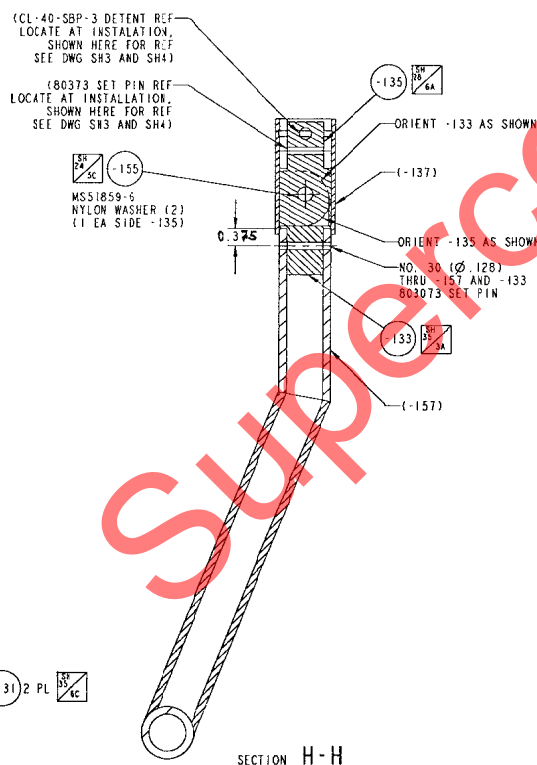
- ① -59 ADJUSTABLE ATTACHMENT ARM ASSY
- SCALE 0.500

PREMIER AVIATION, INC.			
2021 Aviation Parkway, Grand Prairie, Texas 75052			
SIZE CODE: 10441 NO.	DWG NO.	RIV.	
D10SUV8	B67-43001	B4	
SCALE:	WT:	SHEET	12 OF 45

ORIGINAL

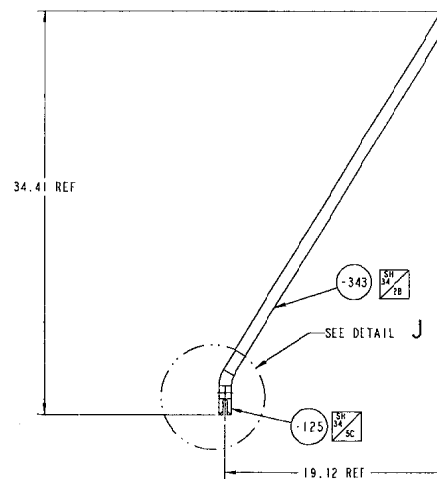
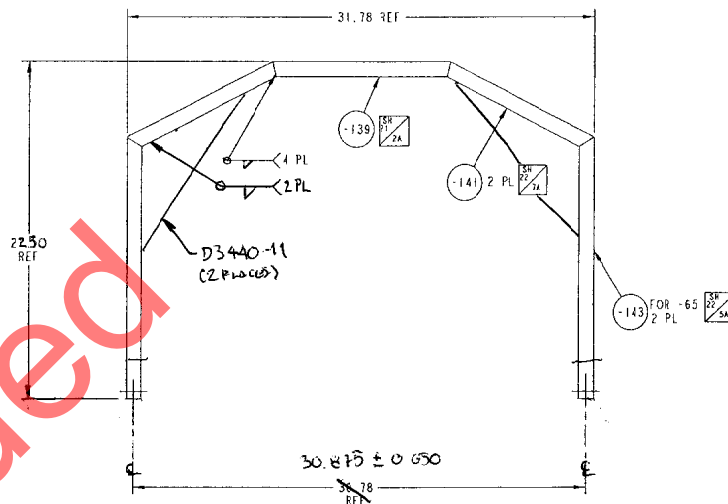


① -63 SHORT T-HANDLE ASSEMBLY  
SCALE 1.000



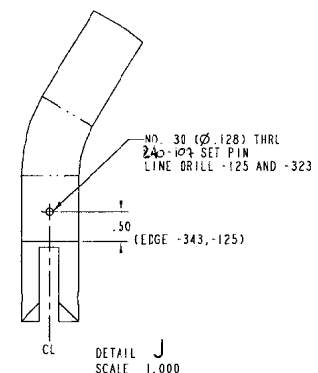
SECTION H-H

1.00 REF



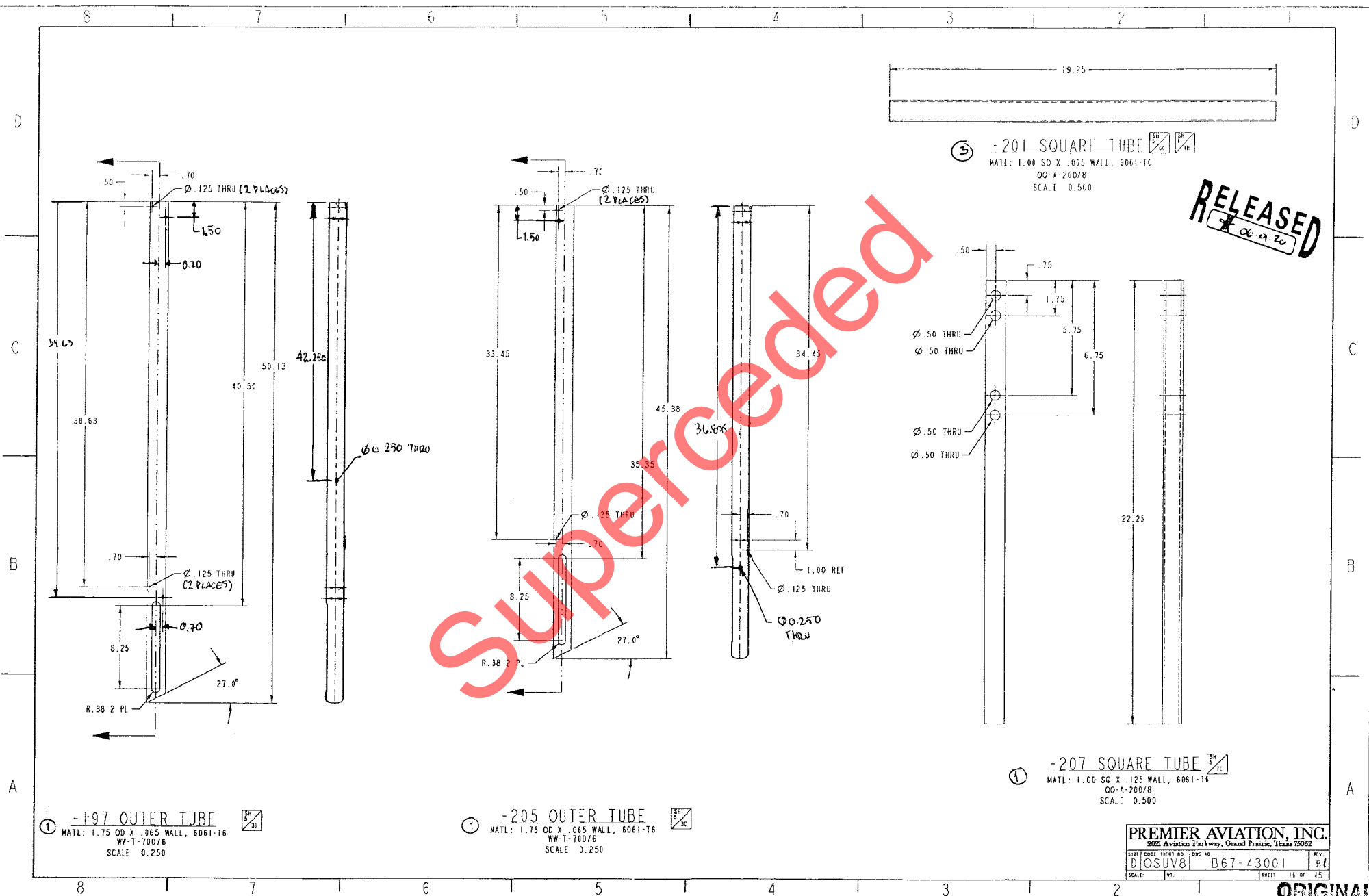
① -37 TUBE ARM ASSEMBLY  
SCALE 0.200

① ~~-65 BASE ASSEMBLY~~ (SHOWN) (COMMERCIAL VERSION) SCALE 0.250  
① -47 BASE ASSEMBLY (SAME, EXCEPT AS SHOWN) (CANADIAN VERSION)



PREMIER AVIATION, INC.  
2001 Aviation Parkway, Grand Prairie, Texas 75050  
SIZE CODE PART NO. DWG NO. REV.  
D105UV8 B67-43001 B1  
SCALE: 1:1 15 OF 45

ORIGINAL



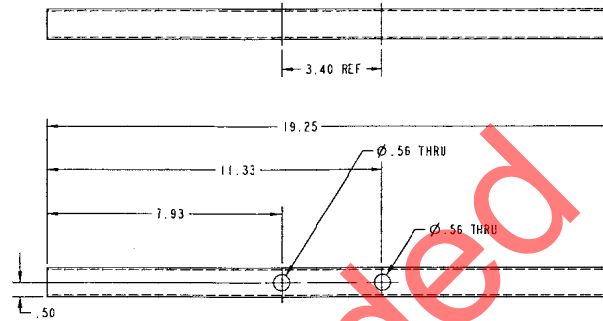
RELEASED  
JUL 10 1964

# ORIGINAL

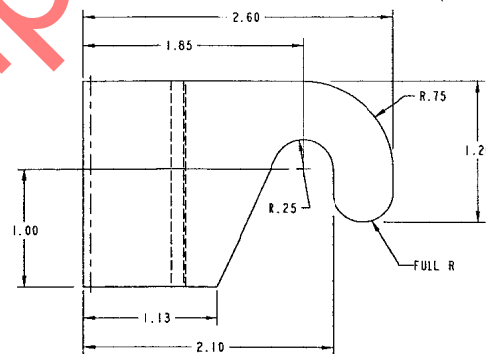
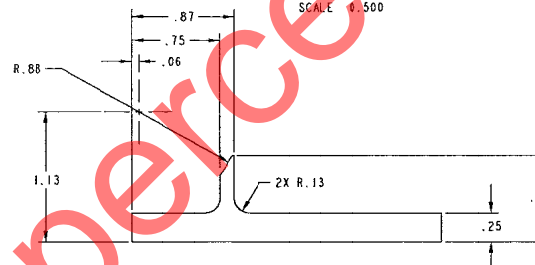


RELEASED  
#06 01 20

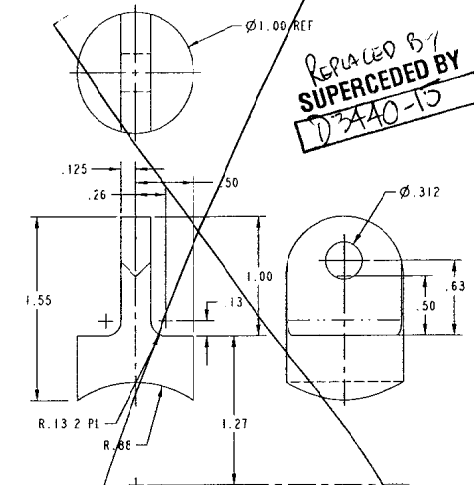
REPLACED BY  
SUPERCEDED BY  
D3440-15



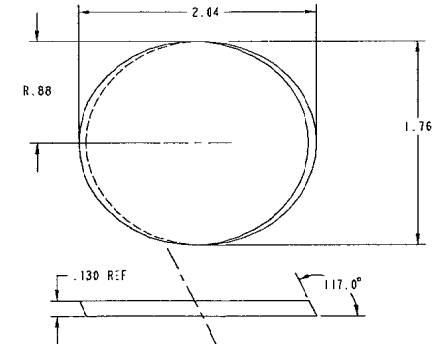
② -203 SQUARE TUBE  
MATL: 1.00 SQ X .065 WALL, 6061-T6  
QQ-A-200/8  
SCALE 0.500



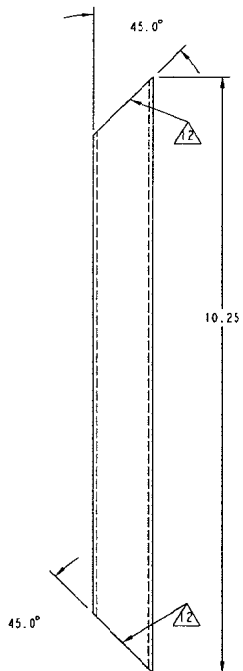
② -213 FLANGED HOOK  
MATL: 6061-T6 QQ-A-200/8  
SCALE 2.000



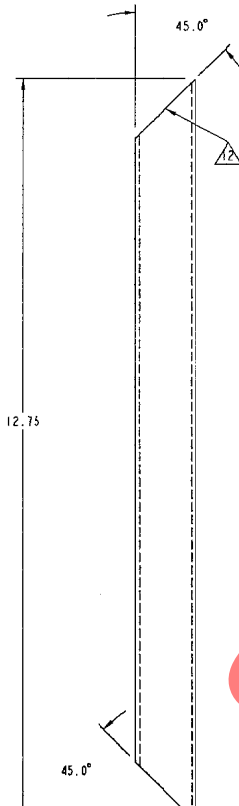
① -215 CONTOURED MALE EYE  
MATL: 1.00 RND, 6061-T6  
QQ-A-210/8  
SCALE 2.000



② -199 OUTER TUBE END CAP  
MATL: .125 THK, 6061-T6  
QQ-A-250/11  
SCALE 2.000



② -209 SQUARE TUBE  
MATL: 1.00 SQ X .065 WALL, 6061-T6  
QQ-A-200/8  
SCALE 1.000

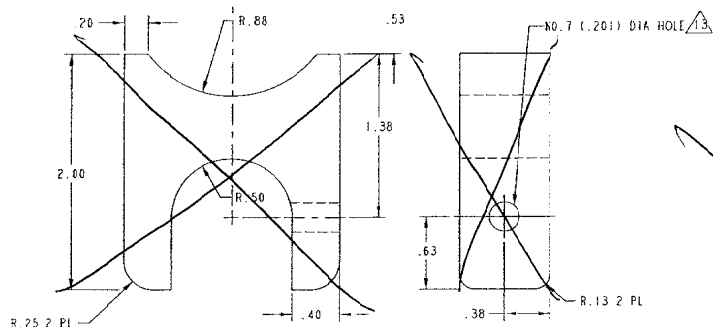
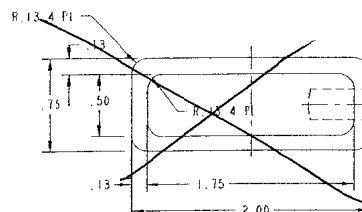
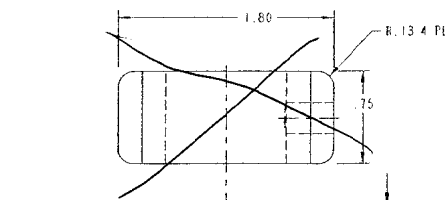


② -211 SQUARE TUBE  
MATL: 1.00 SQ X .065 WALL, 6061-T6  
QQ-A-200/8  
SCALE 1.000

PREMIER AVIATION, INC.  
2001 Aviation Parkway, Grand Prairie, Texas 75002  
SIZE: 11x17  
COPY: TERRY  
D105UV8  
SCALE: 1/2" = 1'-0"  
SHEET: 17 OF 45

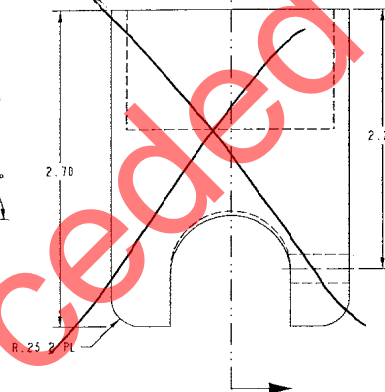
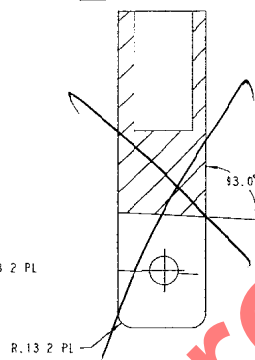
ORIGINAL

RELEASED  
# 06 01-20



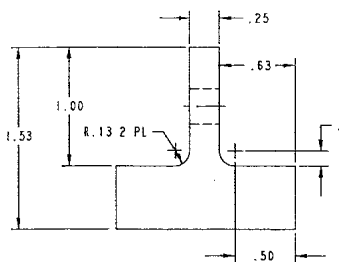
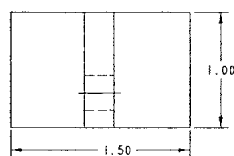
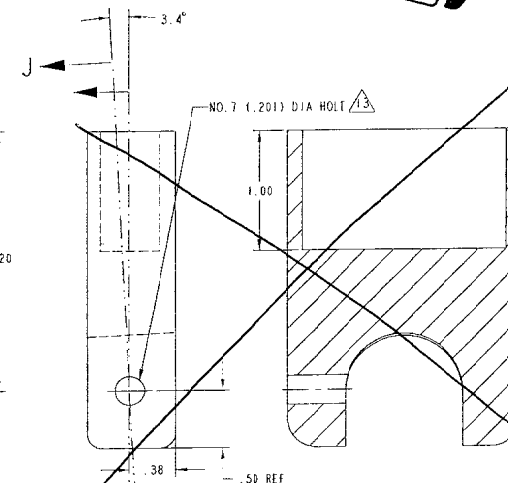
① -217 CONTOURED DETENT CLIP  
JLM  
MATL: 6061-T6, 00-A-200/8  
SCALE 2.000

SUPERCEDED BY  
D3440-5

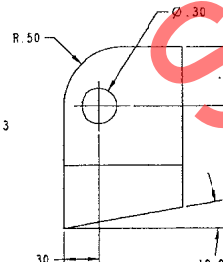


① -221 DETENT CLIP  
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MATL: 6061-T6, 00-A-200/8  
SCALE 2.000

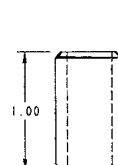
SUPERCEDED BY  
REPLACED  
BY D3440-1



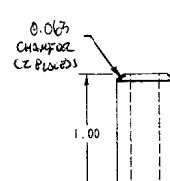
① -219 ANGLED MALE EYE  
JLM  
MATL: 6061-T6, 00-A-200/8  
SCALE 2.000



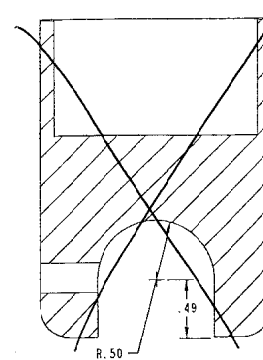
② -223 SQUARE CAP  
MATL: .125 THK, 6061-T6  
WW-T-700/6  
SCALE 2.000



④ -227 BUSHING  
MATL: .563 OD X .094 WALL, 6061-T6  
WW-T-700/6  
SCALE 2.000



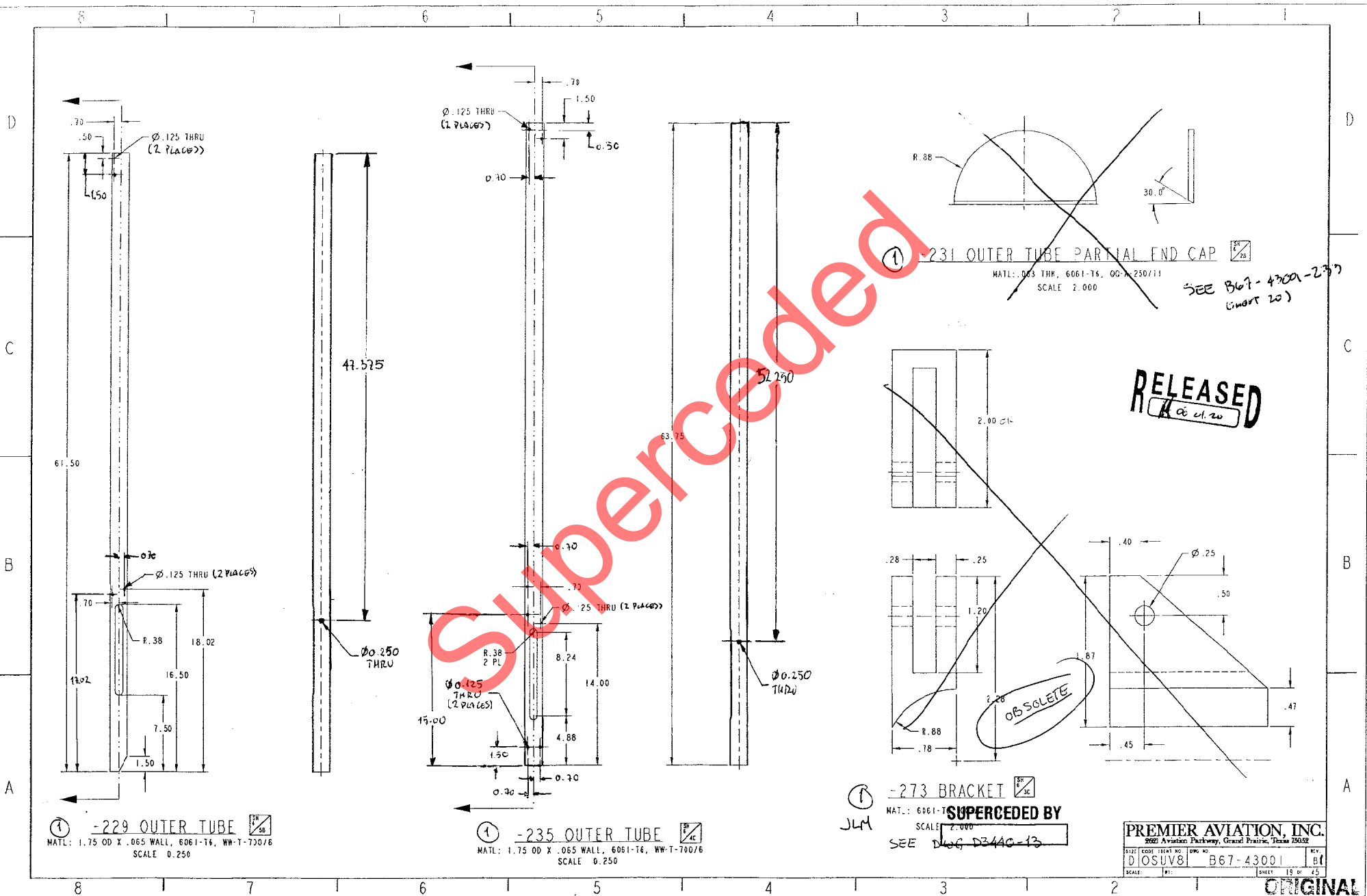
③ -225 BUSHING  
MATL: .500 OD X .125 WALL, 6061-T6  
WW-T-700/6  
SCALE 2.000

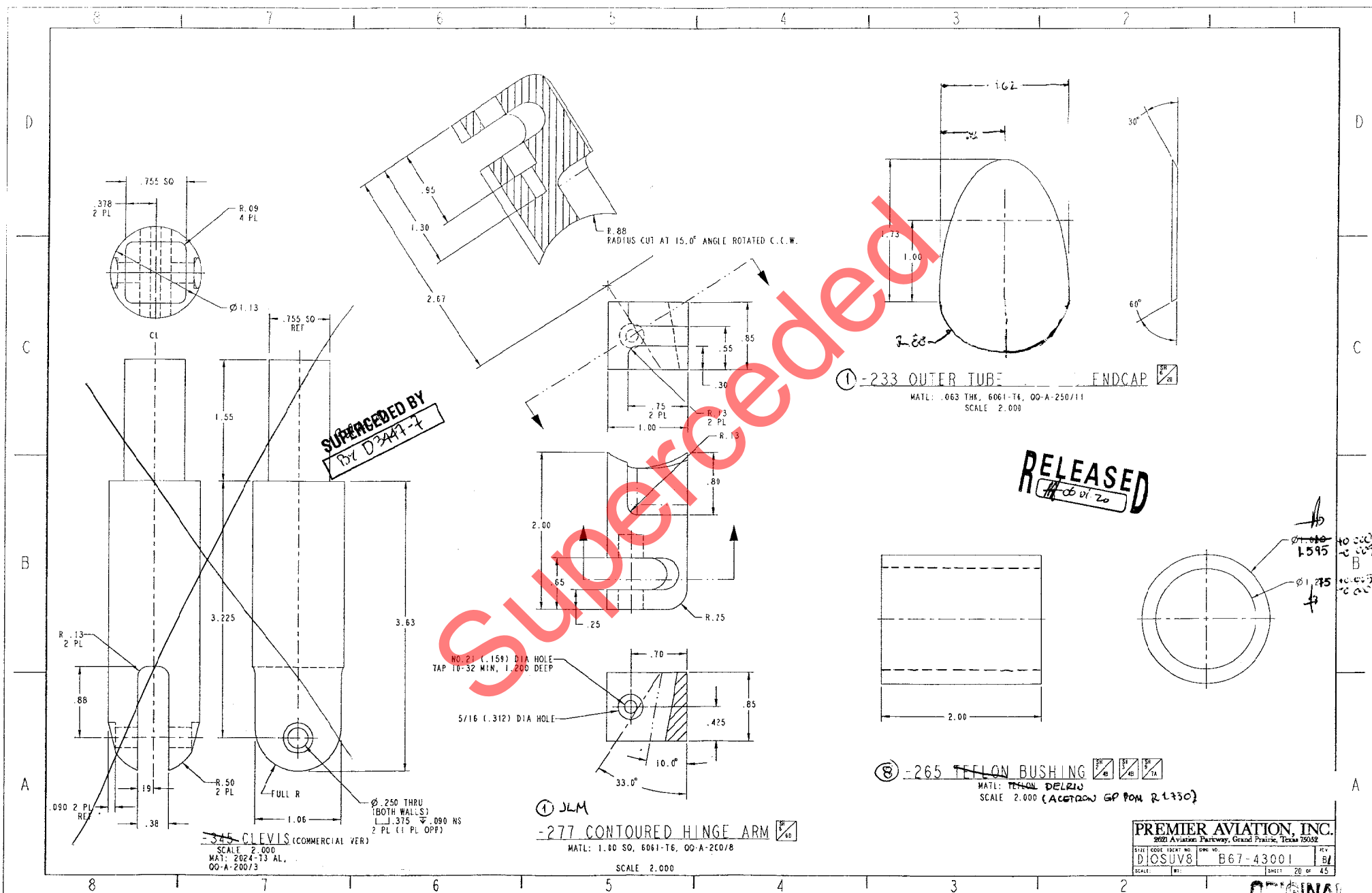


SECTION J-J  
SCALE 2.000

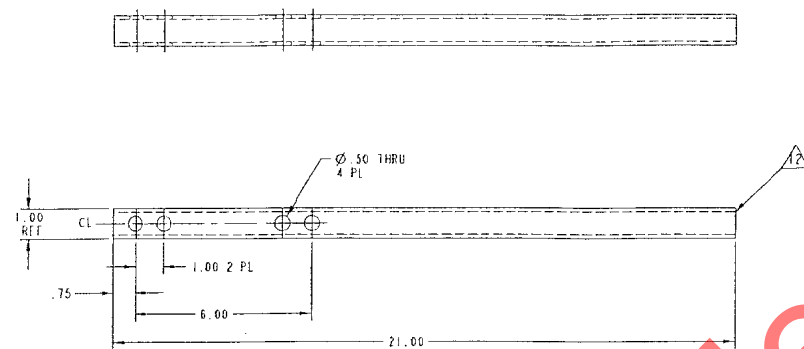
PREMIER AVIATION, INC.  
2602 Aviation Parkway, Grand Prairie, Texas 75052  
SIZE: COST: IDENT NO.: DWG NO.: REV.:  
D105UV8 B67-43001 B1  
SCALE: WT.: SHEET: 18 OF 45

ORIGINAL

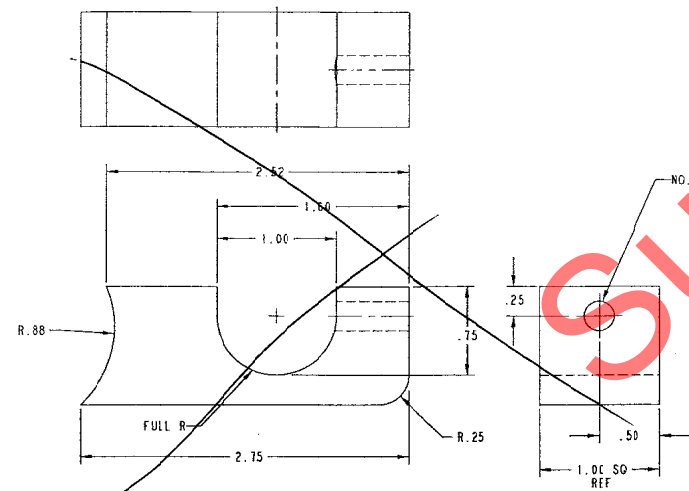




RELEASED  
#06 cl. 20



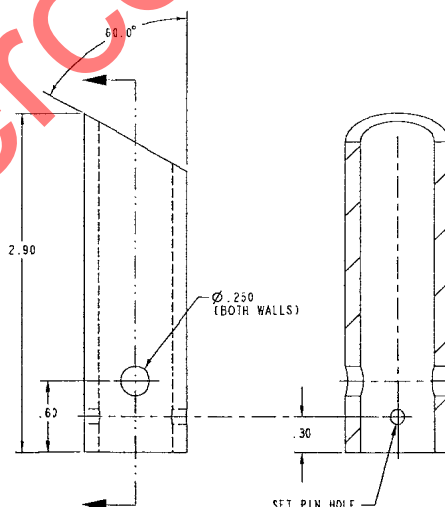
① -239 SQUARE TUBE  
MATL: 1.00 SQ X .125 WALL, 6061-T6  
QD-A-200/8  
SCALE 0.500



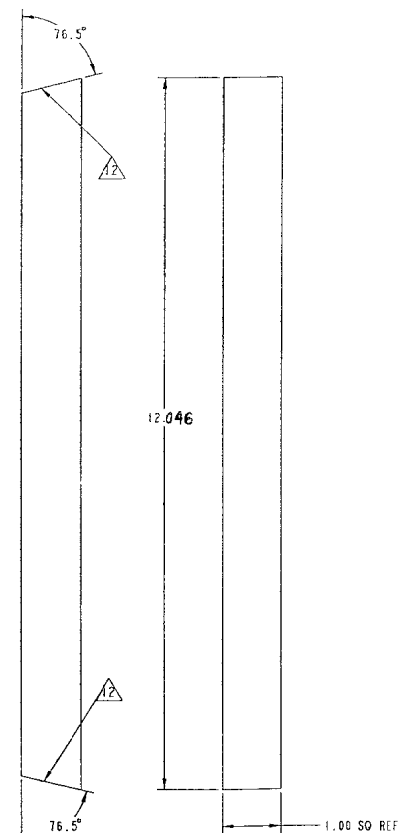
① -241 TUBE DETENT CLIP  
MATL: 1.00 SQ, 6061-T6  
QD-A-200/8  
SCALE 2.000

SUPERCEDED BY

① D3440-9



① -243 TUBE HANDLE EXTENSION  
MATL: .875 OD X .125 WALL, 6061-T6  
QD-A-200/8  
SCALE 2.000



① -139 SQUARE TUBE  
MATL: 1.00 SQ X .125 WALL, 6061-T6  
QD-A-200/8  
SCALE 1.000

PREMIER AVIATION, INC.  
3001 Aviation Parkway, Grand Prairie, Texas 75050  
SIZE CODE IDENT NO. QDW NO. REV.  
DISUVR B67-43001 B1  
SCALE: WT. SHEET 21 of 65


ORIGINAL


RELEASED  
# of 4.20


SUPERCEDED BY  
D3447-9

SUPERCEDED BY  
D3447-7

-263 SWING ARM   JLM ④  
MATL: 1.00 SQ, 7375-T6, QQ-A-200/11  
SCALE 1.000  
SEE ATTACHED DOGS.

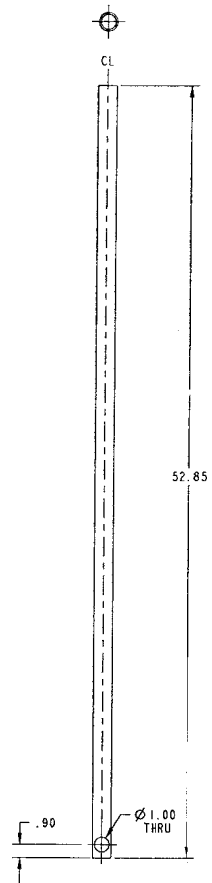
-145 CLEVIS  JLM ②  
(CANADIAN VERSION)  
MATL: 6061-T6, QQ-A-200/8  
SCALE 2.000

② -141 SQUARE TUBE   
MATL: 1.00 SQ X .125 WALL, 6061-T6, QQ-A-200/8  
SCALE 1.000

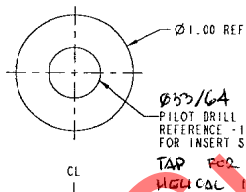
-143 SQUARE TUBE   
MATL: 1.00 SQ X .125 WALL, 6061-T6, QQ-A-200/8  
SCALE 0.500

PREMIER AVIATION, INC.  
2020 Aviation Parkway, Grand Prairie, Texas 75050  
SIZE CODE IDENT NO. DWG NO. REV.  
D10SUUV8 B67-43001 B1  
SCALE: DT: SHEET 22 OF 45

ORIGINAL

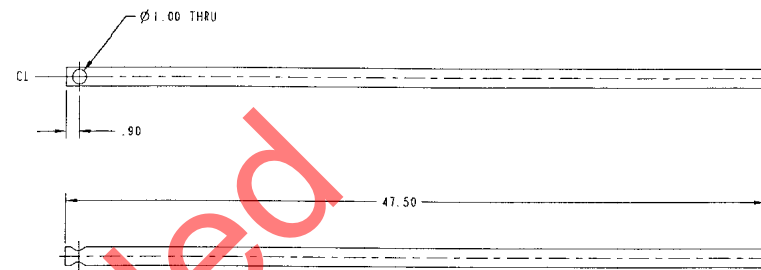


① -247 INNER TUBE   
 MATL: 1.25 OD X .125 WALL, 6061-T6, WW-T-700/6  
 SCALE 0.250

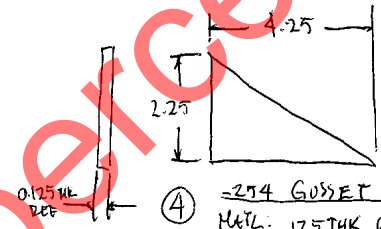


④ -249 INNER TUBE BUSHING   
 MATL: 1.00 RND, 6061-T6, QQ-A-290/8  
 SCALE 2.000

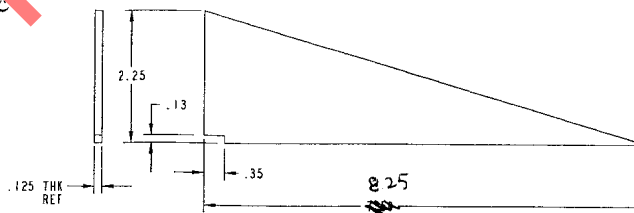
XM



④ -257 INNER TUBE   
 MATL: 1.25 OD X .125 WALL, 6061-T6, WW-T-700/6  
 SCALE 0.250



④ -254 GUSSET  
 MATL: .125 THK, 6061-T6, QQ-A-250/11



④ -253 GUSSET   
 MATL: .125 THK, 6061-T6, QQ-A-250/11  
 SCALE 1.000

RELEASED  
 # 06 of 20

ORIGINAL

RELEASED  
# 06 07-20

① -155 PIN  
MATL: .250 RND, 303 SS  
AMSS610 COND A  
SCALE 2.000

④ -149 SIDE PLATE  
MATL: .090 THK, 6061-T6, QQ-A-250/11  
SCALE 0.500

④ -259 INNER TUBE  
MATL: 1.25 OD X .125 WALL, 6061-T6, WW-T-700/6  
SCALE 0.250

① -255 INNER TUBE  
MATL: 1.25 OD X .125 WALL, 6061-T6, WW-T-700/6  
SCALE 0.250

② -147 SUPPORT PLATE  
MATL: .090 THK, 6061-T6, QQ-A-250/11  
SCALE 0.500

PREMIER AVIATION, INC.  
2021 Aviation Parkway, Grand Prairie, Texas 75052  
SIZE CODE IDENT NO. 390 NO. REV.  
DICSUV8 B67-43001 81  
SCALE: 1"=1" SHEET 24 OF 43

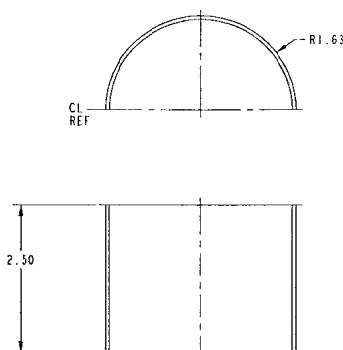
ORIGINAL





Technical drawing of a semi-circular part. The top view shows a semi-circle with a radius dimension of  $R1.56$ . The center line is labeled  $CL$  REF. The side view shows a rectangular profile with a thickness dimension of  $.043$  THK REF. The title block contains the following information:

- Part Number: 8 - 339 D-PAD TOP
- Material: MATL: .063 THK, 6061-T6, QQ-A-250/11
- Scale: SCALE 2.000

There is a large red diagonal watermark across the drawing that reads "Superficially".

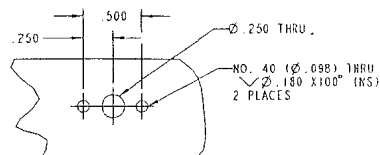



 -189 D-PAD FACE
 

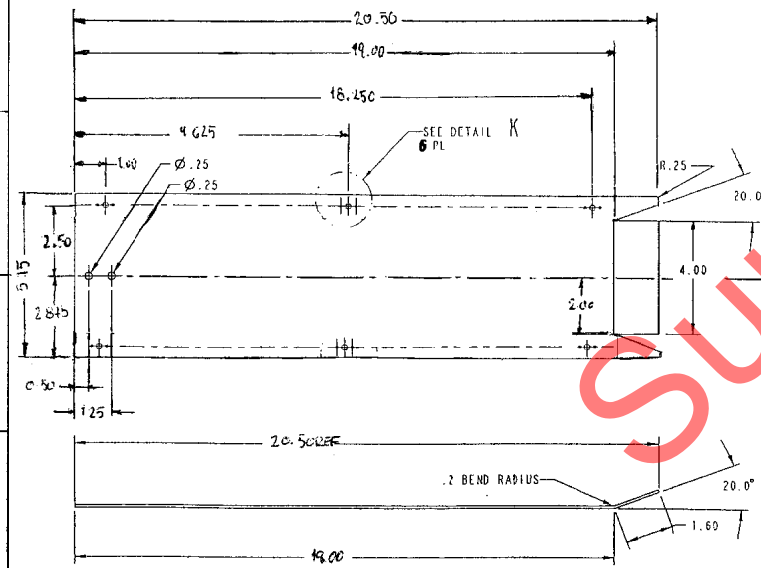
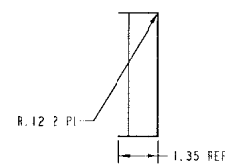
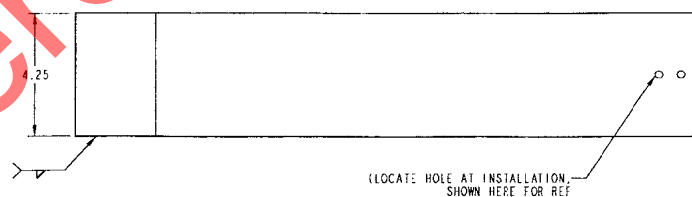
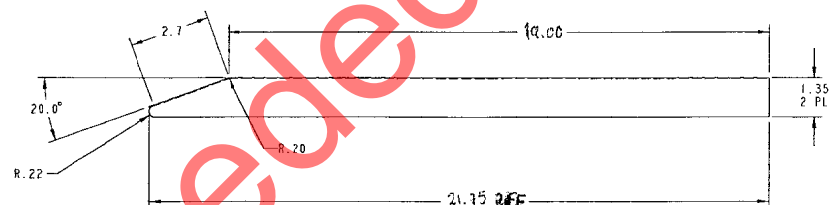
MATL: .063 THK, 6061-T6, Q0-A-250/11  
 SCALE 1.000

**ORIGINAL**

RELEASED  
# 06 11 20



DETAIL K  
SCALE 2.000  
3 PL 3 PL  
REF REF



② -159 SUPPORT PLATE  
MATL: .090 THK, 6061-T6, QQ-A-250/11  
SCALE 0.500

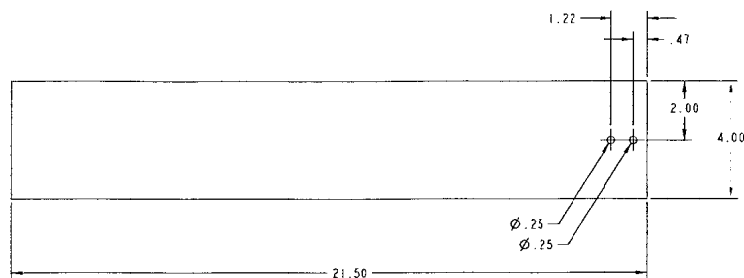
PART IS SYMMETRICAL ABOUT CENTER LINE

② -73 20 DEGREE COVER PLATE  
MATL: .032 THK, 6061-T6, QQ-A-250/11  
SCALE 0.500

PREMIER AVIATION, INC.  
59021 Aviation Parkway, Grand Prairie, Texas 75052  
SIZE CODE DRAW NO. QMS NO. REV.  
DIOSUV8 B67-43001 B1  
SCALE: DT: SHEET 26 OF 45

ORIGINAL

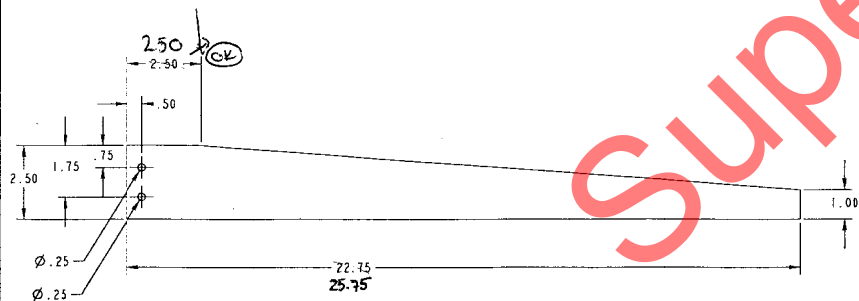
RELEASED  
11-06-01-20



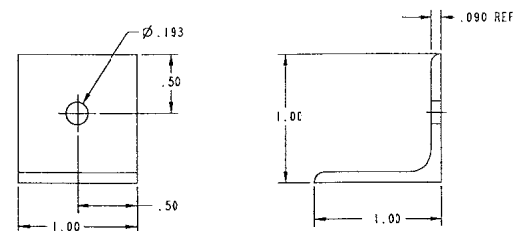
② -169 LONG SUPPORT PLATE  
MATERIAL: .090 THK, 6061-T6, QQ-A-250/11  
SCALE: 0.500



② -173 COVER PLATE  
MATERIAL: .032 THK, 2024-T3, QQ-A-250/4  
SCALE: 0.500



④ -167 LONG SIDE PLATE  
MATERIAL: .125 THK, 6061-T6, QQ-A-250/11  
SCALE: 0.500



②④ -171 MOUNTING PLATE  
MATERIAL: AND10133-1002, 6061-T6, QQ-A-200/8F  
ALT MATERIAL: .090 THK, 6061-T6, QQ-A-250/11  
SCALE: 2.000

SEE DETAIL K  
(SHEET 26/G+D)  
(2 PLACES)

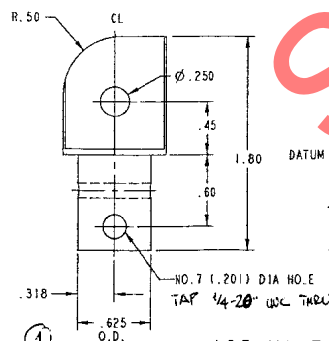
3.25

4.25

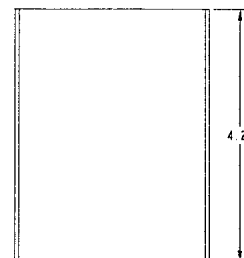
1.500

0.625

1.250



①  
JCM

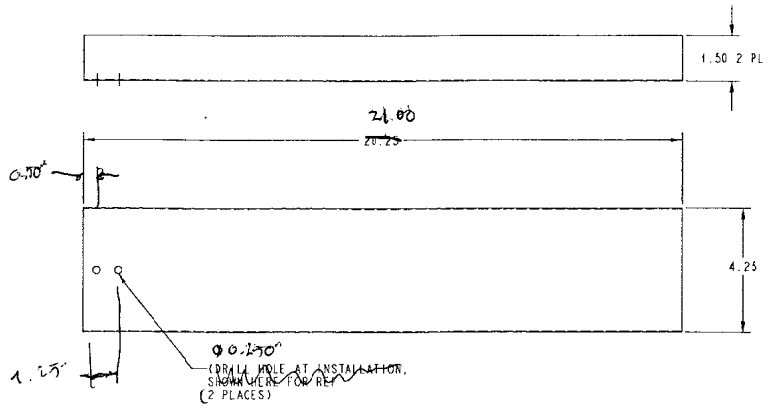


<b>PREMIER AVIATION, INC</b> 2621 Aviation Parkway, Grand Prairie, Texas 75052			
SIZE <b>D</b>	CODE IDENT NO. <b>OSUV8</b>	DRG NO. <b>B67-43001</b>	REV <b>B</b>
SCALE:	WT:	SHEET	28 OF 45

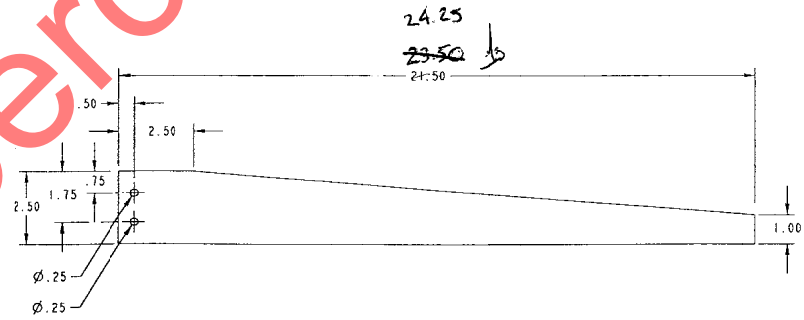
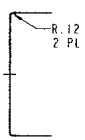
**ORIGINAL**

RELEASED  
# 06-11-20

Superceded



② -181 COVER PLATE  
MATL: .032 THK, 2024-T3, QQ-A-250/4  
SCALE 0.500



④ -179 SHORT SIDE PLATE  
MATL: .125 THK, 6061-T6, QQ-A-250/11  
SCALE 0.500

D

C

3

A

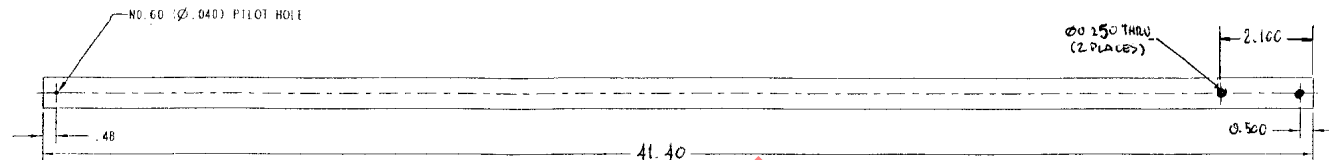
B

C

B

A

**ORIGINAL**



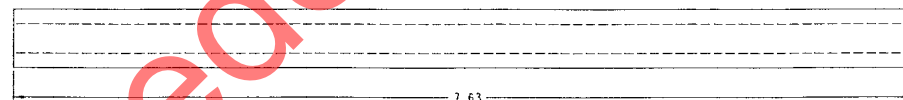
MATL: 1.00 O/D X .065 WALL, 6061-T6  
 WW-1-700/6  
 SCALE: 0.500

①

-357 TUBE ARM (SAME, EXCEPT AS SHOWN)  
 (CANADIAN VERSION)



RELEASED  
 11/26/72

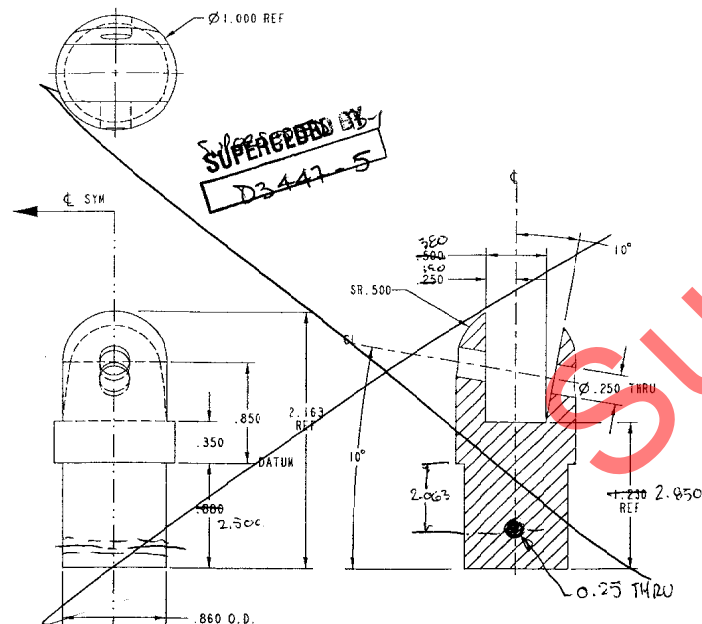


①

-103 TUBE HANDLE



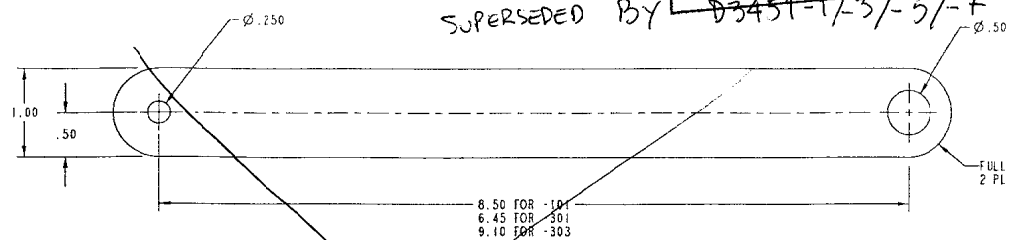
MATL: .50 O/D X .125 WALL, 6061-T6, 00-A-200/8  
 SCALE: 2.000



SUPERCEDED BY  
 D3447-5

-99 CLEVIS

MATL: 1.00 RND, 6061-T6, 00-A-200/8  
 SCALE: 2.000



SUPERCEDED BY  
 D3451-1/-3/-5/-7

④

-101 TUBE HANDLE ARM (SHOWN)



MATL: .125 THK, 6061-T6, 00-A-200/8  
 SCALE: 1.500

②

-301 TUBE HANDLE ARM (SAME, EXCEPT AS SHOWN)



②

-303 TUBE HANDLE ARM (SAME, EXCEPT AS SHOWN)



PREMIER AVIATION, INC.  
 20021 Aviation Parkway, Grand Prairie, Texas 75052

SIZE: CODE: 1001 NO: 1000 NO: REV: B67-43001  
 SCALE: 1:1 SHEET 31 OF 45

ORIGINAL

RELEASED  
#06 01-20

D

C

B

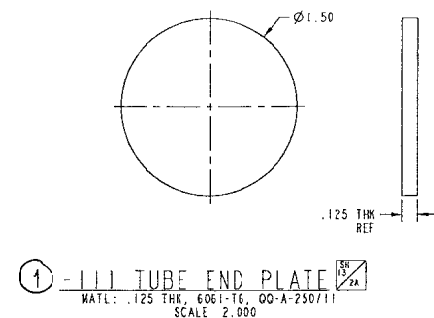
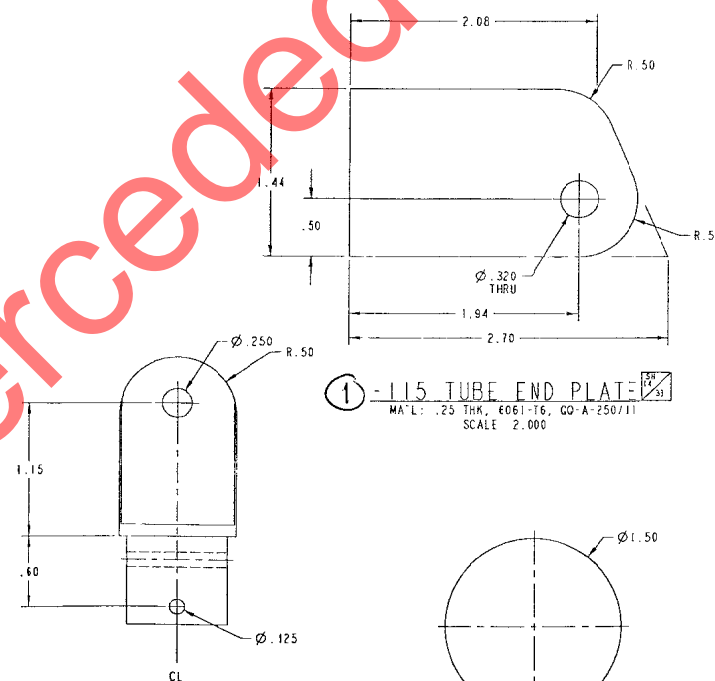
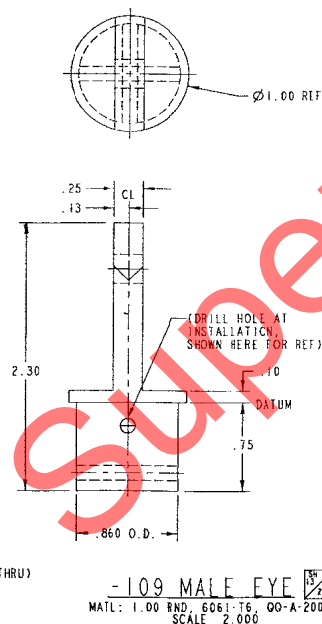
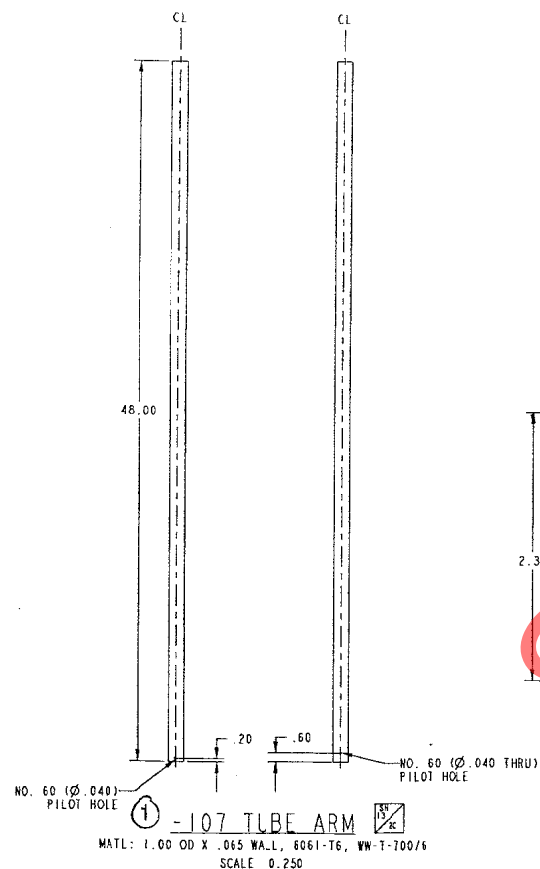
A

D

C

B

A



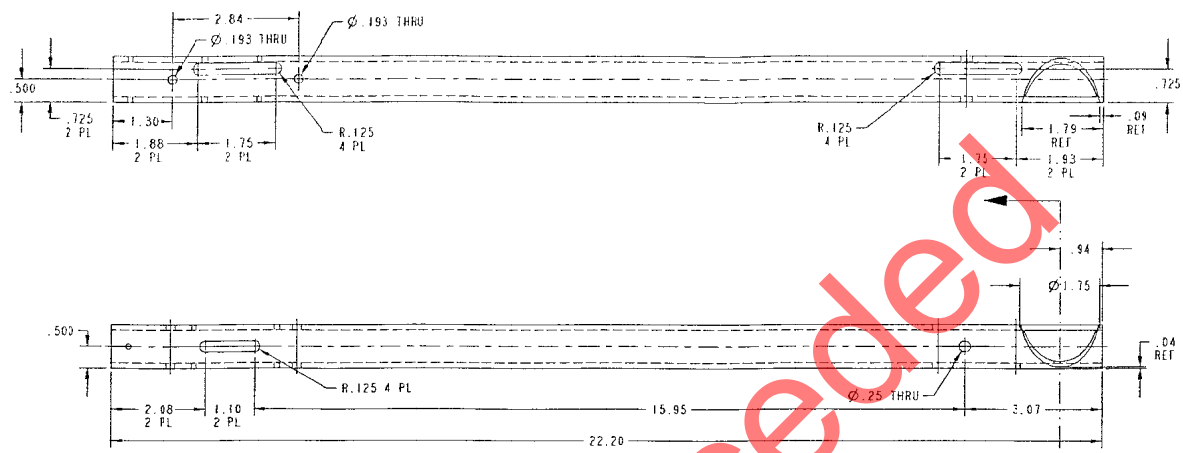
PREMIER AVIATION, INC.  
9021 Aviation Parkway, Grand Prairie, Texas 75052

SIZE	CURT	KEYT NO.	DRW NO.	REV
D	OSUV8		B67-43001	B7
SCALE:	PT:	SHEET	37	OF 45

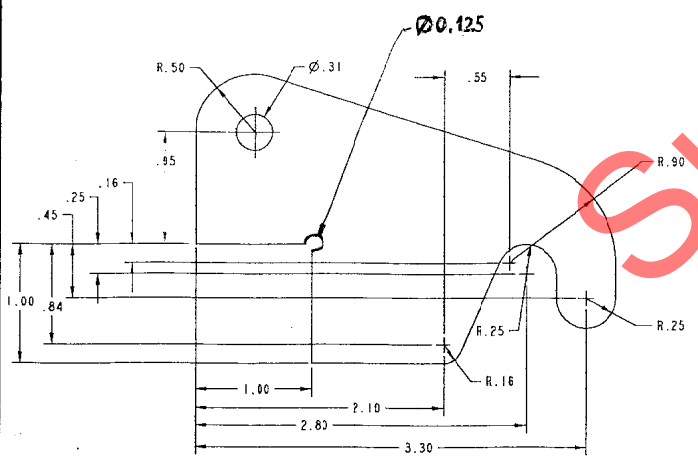
ORIGINAL



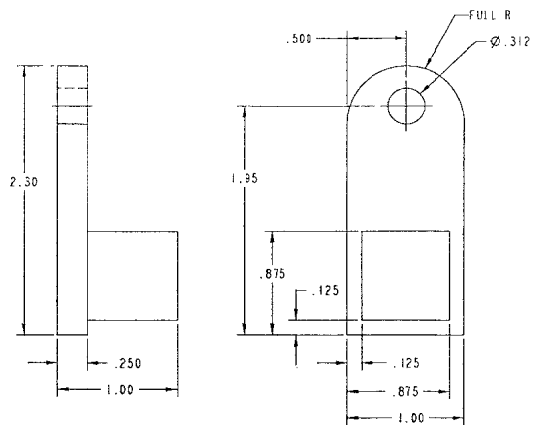
RELEASED  
#44-14-10



①  
JCM  
-113 SQUARE TUBE  
MATERIAL: 1.00 SQ X .125 WALL, 6061-T6, QQ-A-200/8  
SCALE: 0.750



①  
JCM  
-117 HOOK PLATE  
MATERIAL: .25 THK, 6061-T6, QQ-A-250/11  
SCALE: 2.000

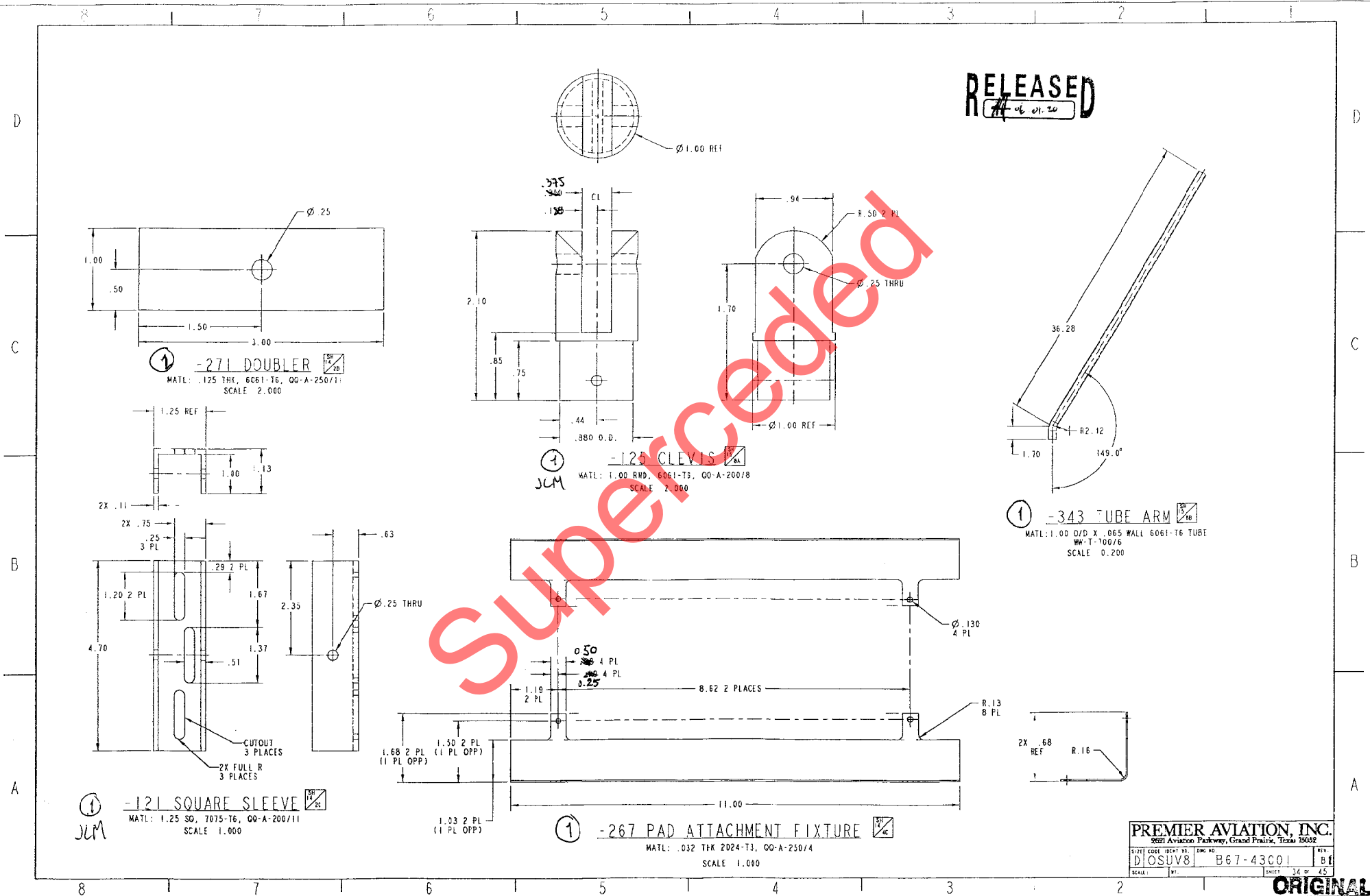


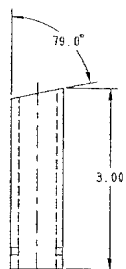
①  
JCM  
-119 END CAP CLEVIS  
MATERIAL: 6061-T6, QQ-A-200/8  
SCALE: 2.000

PREMIER AVIATION, INC.  
2000 Aviation Parkway, Grand Prairie, Texas 75050  
SIZE CODE: 10011 NO. 10011  
D: OSUV8 B67-43001  
SCALE: 1:1 SHEET 33 OF 15

ORIGINAL

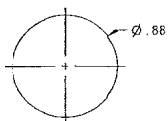
RELEASED





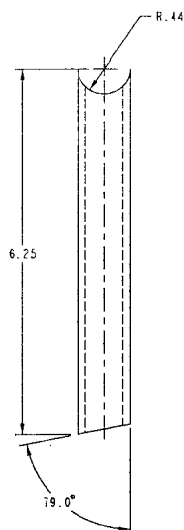
① -157 TUBE

MATL: .875 OD X .125 WALL, 6061-T6, QQ-A-200/8  
SCALE 1.000



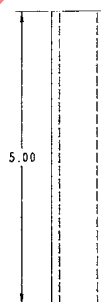
② -131 TUBE END CAP

MATL: .125 THK, 6061-T6, QQ-A-250/11  
SCALE 2.000



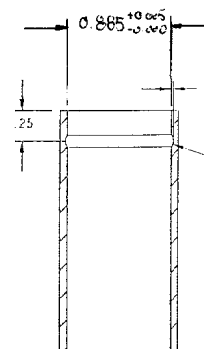
① -127 HANDLE ARM

MATL: .875 OD X .125 WALL, 6061-T6, QQ-A-200/8  
SCALE 1.000



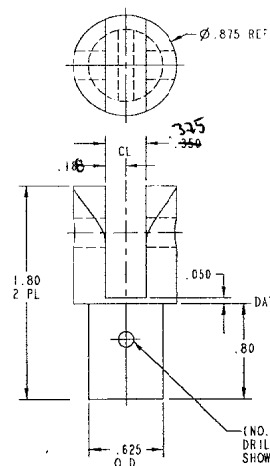
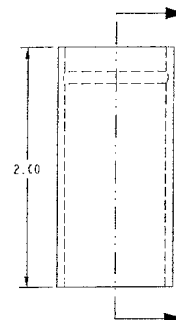
① -129 TUBE HANDLE

MATL: .875 OD X .125 WALL 6061-T6, QQ-A-200/8  
SCALE 1.000



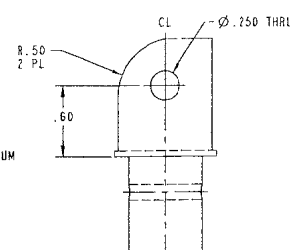
① -137 LOCKING SLEEVE

MATL: 1.00 O/D X .065 WALL, 6061-T6, WW-T-700/6  
SCALE 2.000



① -133 CLEVIS

MATL: .875 RND, 6061-T6, QQ-A-200/8  
SCALE 2.000

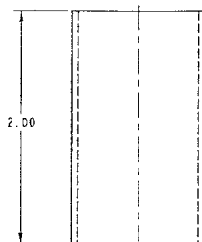
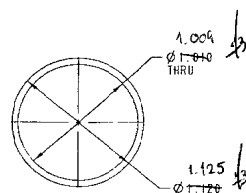


PREMIER AVIATION, INC.  
2020 Aviation Parkway, Grand Prairie, Texas 75052  
DATE: 0001 DCA: 0001  
DCA: 0001  
SCALE: 1:1  
REV: 1  
B67-43001  
SHEET: 35 OF 43

ORIGINAL

RELEASED  
# 06 01 26

Superceded



①

JLM

-287 INNER TUBE GUIDE, BLADE POSITIONER

MATL: 6061-T6, 00-A-200/2  
SCALE: 2.000

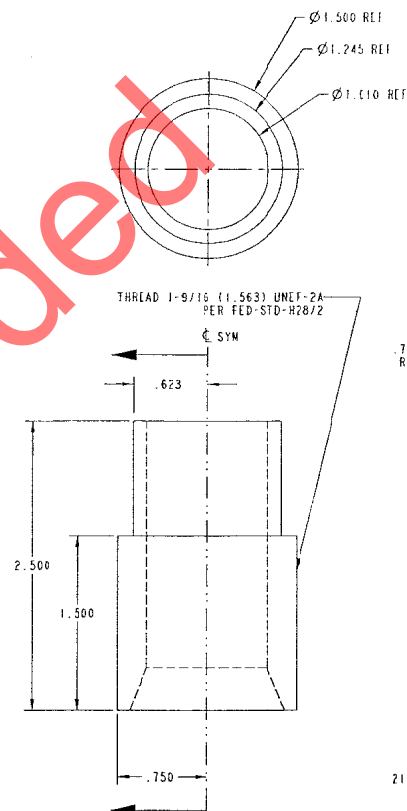
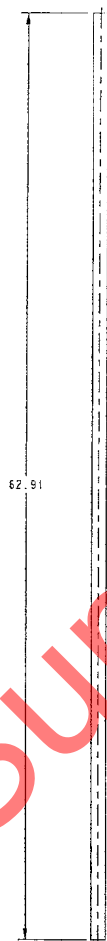
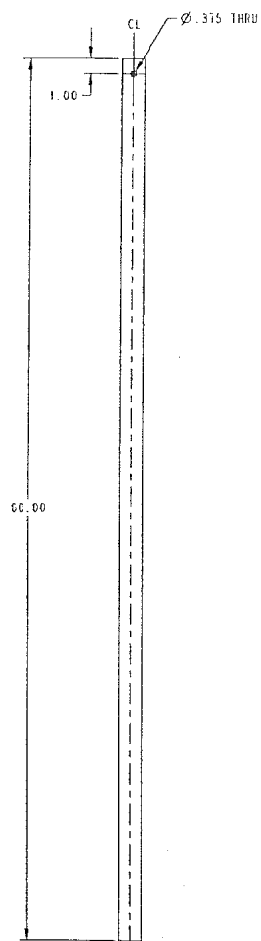
1.125 O.D. x 0.050 WALL



PREMIER AVIATION, INC.			
2801 Aviation Parkway, Grand Prairie, Texas 75052			
DATE	CODE	IDENT NO.	REV.
D	OSUV8	B67-43001	B1
SCALE	WT.	SHEET	36 of 45

ORIGINAL

RELEASED  
# 66-1-20



① -289 STATIONARY HANDLE ADJUSTMENT FITTING   
JLM  
MATL: 6061-T6, 00-A-200/8  
SCALE 2.000

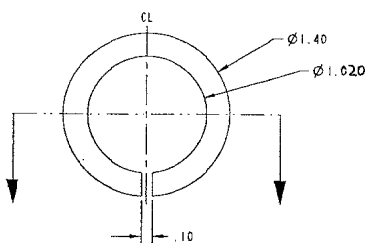
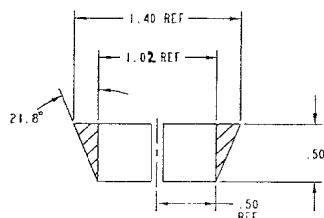
① -285 UPPER TUBE, BLADE POSITIONER   
MATL: 1.50 OD X .125 WALL, 6061-T6, WW-T-700/6  
SCALE 0.250

① -295 EXTENSION TLBE, BLADE POSITIONER   
MATL: 1.00 O/D X .065 WALL, 6061-T6, WW-T-700/6  
SCALE 0.250

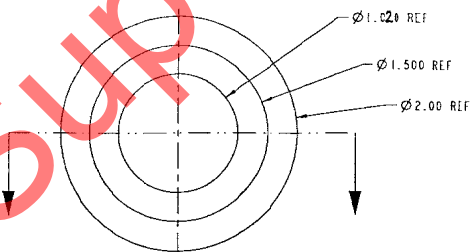
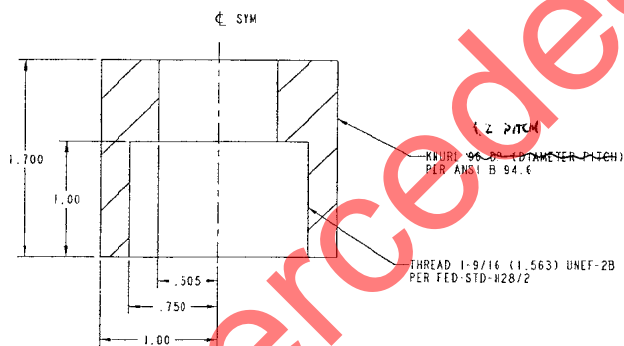
PREMIER AVIATION, INC.  
20021 Aviation Parkway, Grand Prairie, Texas 75052  
SIZE CODE IDENT NO. (DWG NO.) REV.  
D OSUV8 B67-43001 B1  
SCALE: 1/16" = 1" 3/16" = 1"

ORIGINAL

RELEASED  
# 06-01-20



① -291 CLAMP BUSHING   
JLM  
MATL: 6061-T6, 00-A-200/8  
SCALE 2.000

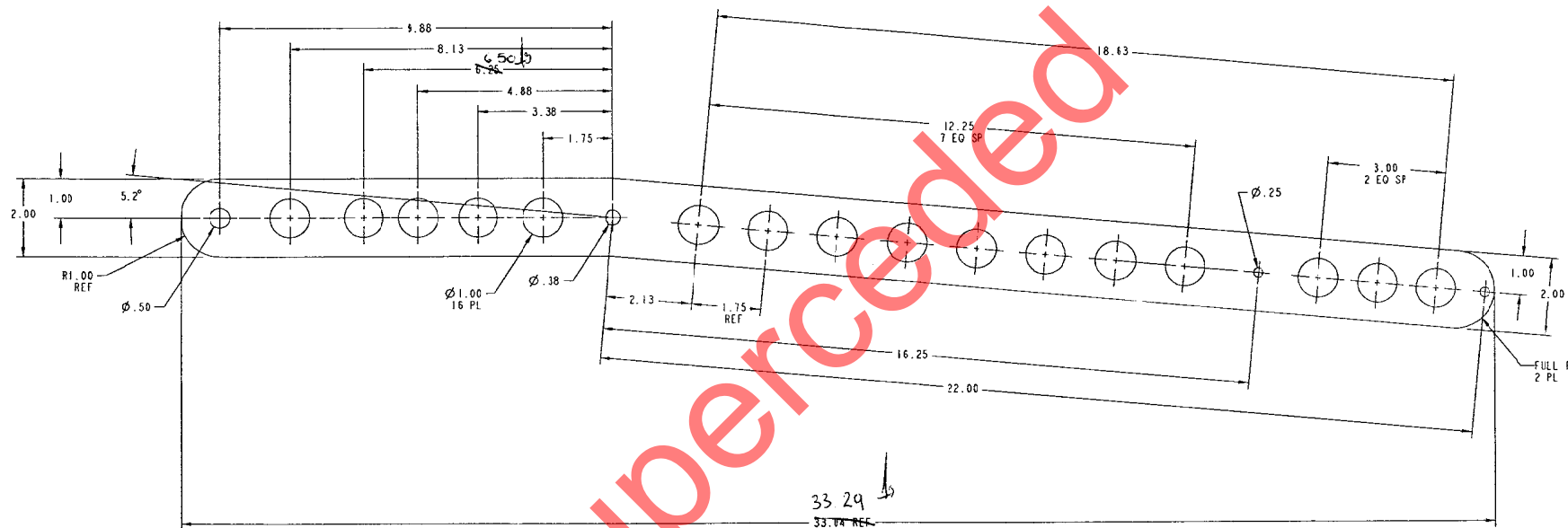


① -293 EXTENSION TUBE ADJUSTMENT FITTING   
JLM  
MATL: 7075-T6511, 00-A-200/11  
SCALE 2.000

PREMIER AVIATION, INC.				
3921 Aviation Parkway, Grand Prairie, Texas 75052				
SIZE	CODE	REV. NO.	DATE	REV.
D	OSUV8		B67-43001	1
SCALE	WT.	SHEET	38	15

ORIGINAL

RELEASED  
 44-6-1-20

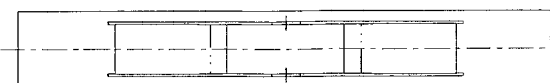


-261 LEVER ARM  
 MATL: .25 THK, 6061-T6, 00-A-250/11  
 SCALE 0.750

PREMIER AVIATION, INC.  
 2001 Aviation Parkway, Grand Prairie, Texas 75002  
 SIZE CODE IDENT NO. DWG NO. REV.  
 D OSUV8 B67-43001 B1  
 SCALE: 1"=1" SHEET 35 OF 45

ORIGINAL

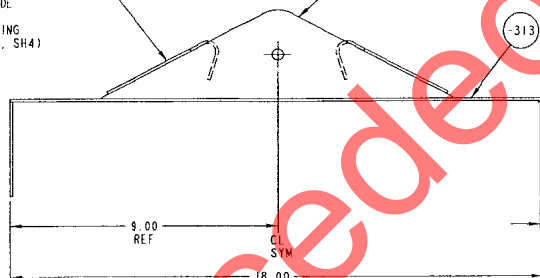
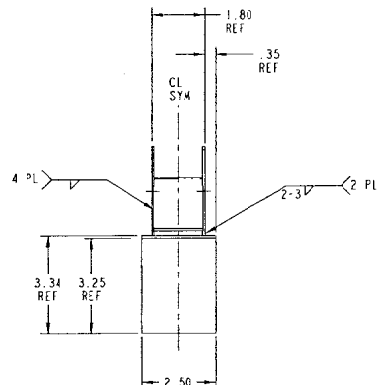
RELEASED  
# 06 01 20



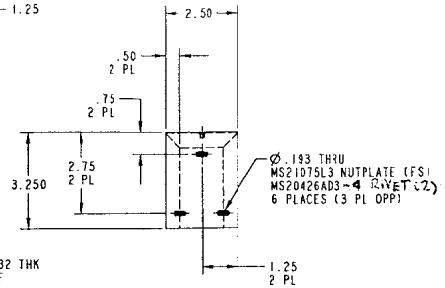
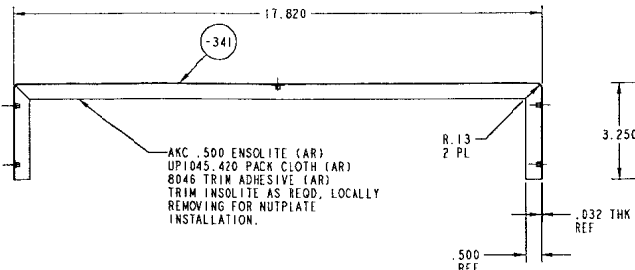
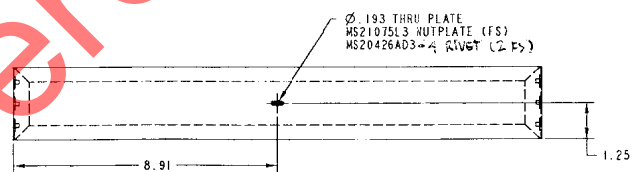
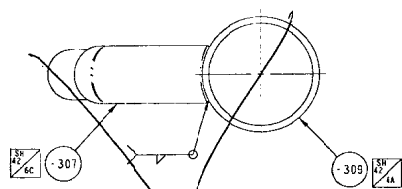
2 PL -337  
LOCATE APPROX AS SHOWN  
ASSURING 45 DEG MOVEMENT  
OF -285 EA SIDE  
OF VERTICAL  
PRIOR TO WELDING  
(SEE -27 ASSY, SH4)

2 PL -319

-313



① -29 BLADE POSITIONER WELDMENT  
SCALE 0.500



-25 TUBE GUIDE WELDMENT  
SCALE 1.000

① -35 LOWER PAD ASSY  
SCALE 0.500  
MATL FOR -341: .032 THK 2024-T3, 00-A-250/4

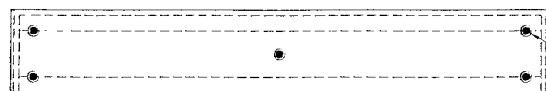
SUPERCEDED BY  
D3440-1 & D3440-3

PREMIER AVIATION, INC.			
2001 Aviation Parkway, Grand Prairie, Texas 75052			
SIZE	CODE	DEPT NO.	REV.
D	OSUV8	B67-43001	B1
SCALE:	1:	SHEET	40 OF 45

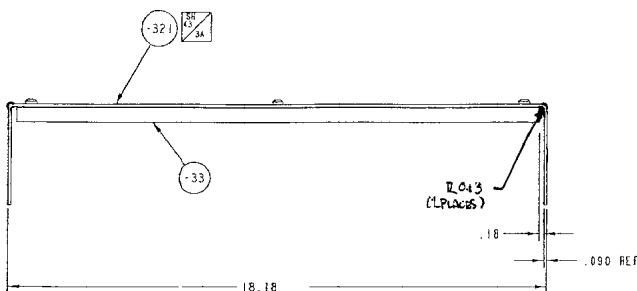
ORIGINAL



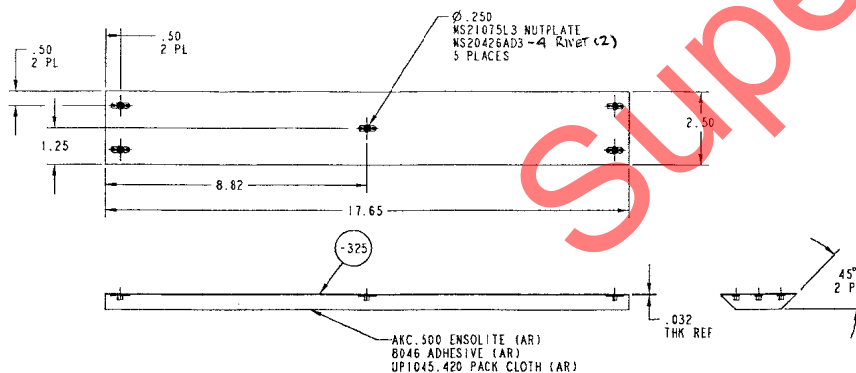
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# 01-20



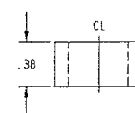
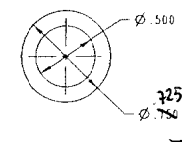
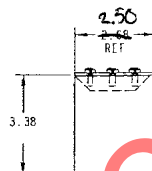
Ø .193 THRU  
MATCH DRILL WITH  
EXISTING NUTPLATE  
LOC'S OF -33  
MS21039-1-09 SCREW  
NAS1149D316P WASHER  
5 PLACES



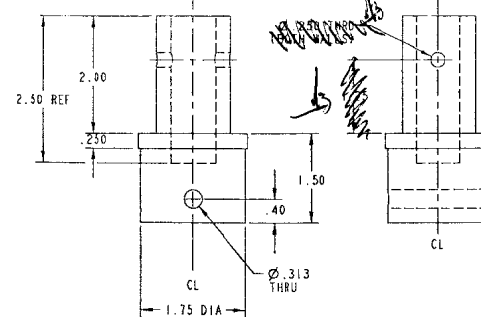
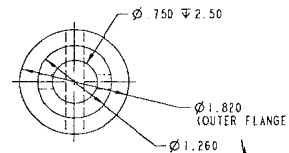
① -31 UPPER RESTRAINT WELDMENT  
SCALE 0.500



① -33 UPPER PAD ASSY  
SCALE 0.500  
MATERIAL FOR -325: .032 THK 2024-T3 AL.  
QQ-A-250/4



① -299 BUSHING  
SCALE 2.000  
MAT: 304 CRES. COND A



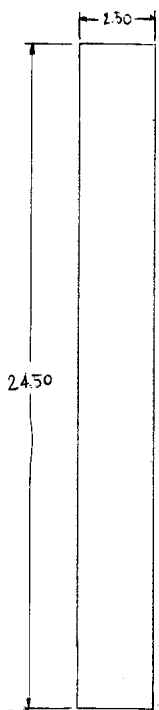
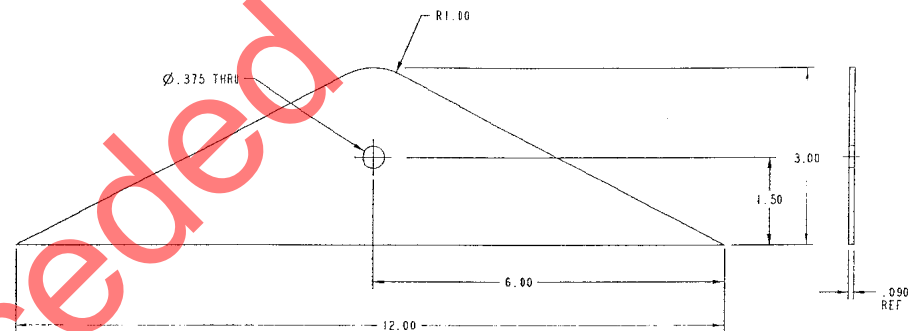
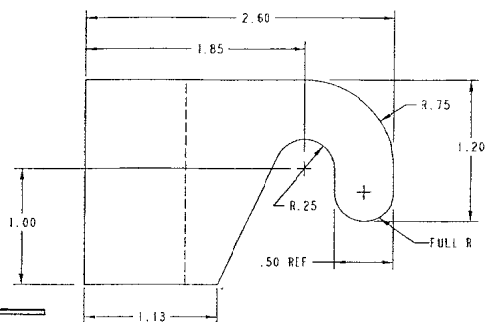
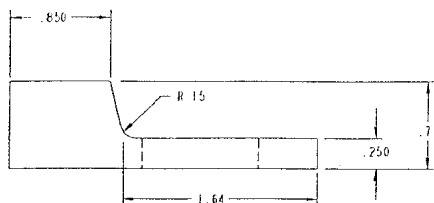
① -305 BEARING  
SCALE 1.000  
MAT: 2024-T3 AL.  
QQ-A-200/3

PREMIER AVIATION, INC.  
3802 Aviation Parkway, Grand Prairie, Texas 75052  
REV. 1  
SHEET 41 OF 45  
B67-43001

ORIGINAL



RELEASED  
2006-01-20



R0.13  
(2 PLACES)

③ -315 HOOK  
SCALE 2.000  
MAT: 6061-T6 AL.  
QQ-A-200/8

XH

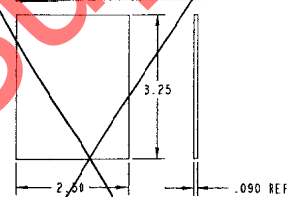
-313 BENDING  
DETAIL

-325  
(2 PLS)

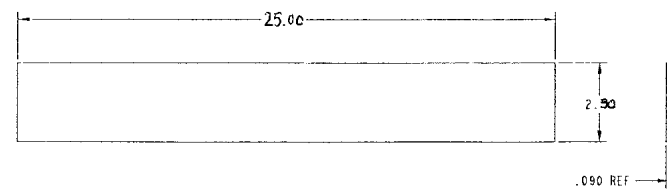
4c

① -313 FLAT PATTERN  
SCALE 0.500  
MAT: .090 THK 6061-T6 AL.  
QQ-A-200/8

SUPERCEDED BY  
New PART OF -313



② -317 PLATE  
SCALE 0.750  
MAT: .090 THK 6061-T6 AL.  
QQ-A-200/8



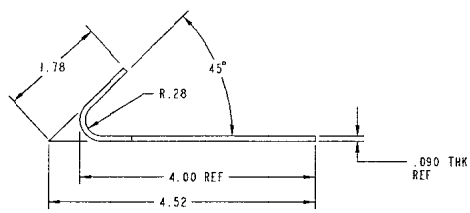
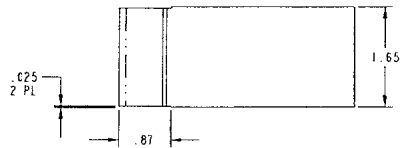
② -319 GUSSET  
SCALE 1.000  
MAT: .090 THK 6061-T6 AL.  
QQ-A-200/8

① -321 PLATE  
SCALE 0.500  
MAT: .090 THK 6061-T6 AL.  
QQ-A-200/8

PREMIER AVIATION, INC.  
9901 Aviation Parkway, Grand Prairie, Texas 75052  
D OSUV8 B67-43001

ORIGINAL

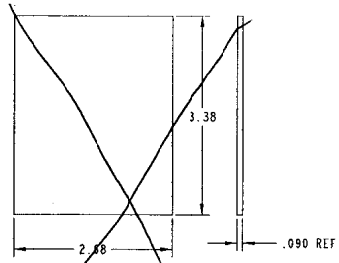
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#00.01.20



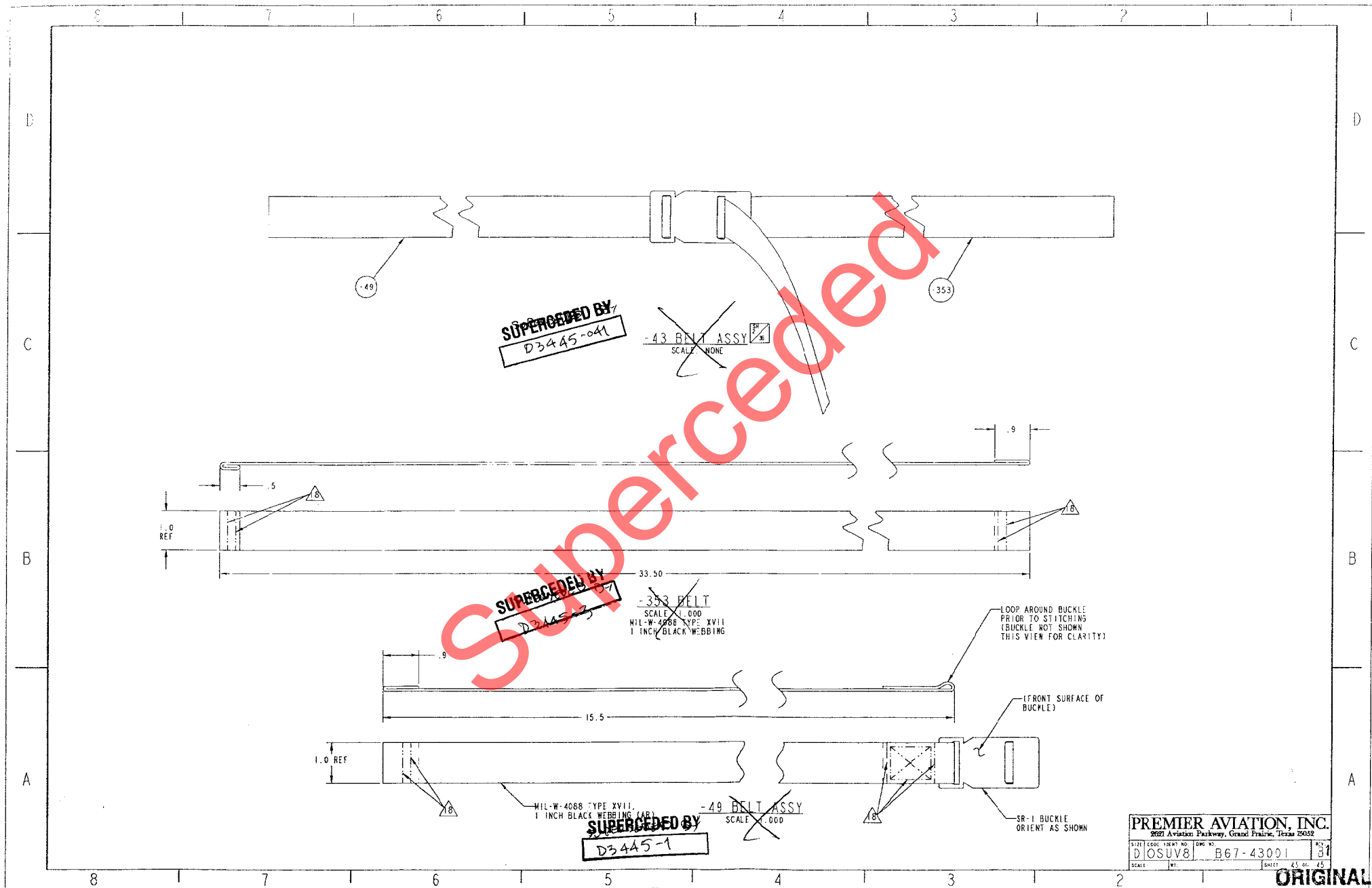
② -337 STOP PLATE  
SCALE 1:000  
MAT: .090 THK 6061-T6 AL.  
QQ-A-200/8

SUPERCEDED BY

Now PART OF -324



① -323 PLATE  
SCALE 1:000  
MAT: .090 THK 6061-T6 AL.  
QQ-A-200/8



PREMIER AVIATION, INC.  
2621 Aviation Parkway, Grand Prairie, Texas 75052

SIZE	CODE	IDENT NO.	DWG NO.	REV.
D	OSUV8		B67-43001	34
SCALE	WT.	SHEET	45	45

ORIGINAL